

# **Process Meter**

K3NX

Advanced Intelligent Signal Processor Accepts Voltage/Current Input

- Programmable through the front panel or via RS-232C, RS-485, or RS-422
- Programming with easy setup and calibration
- Multi-range function allows single
   Process Meter to cover a wide range of inputs
- Easy-to-use scaling function with the key programming method
- Auxiliary power supply (80 mA at 12 VDC)
- NEMA4/IP66 front panel
- UL, CSA, and CE approved





# Ordering Information \_\_\_\_\_

#### **■ BASE UNITS**

Model	Supply						
	voltage	output boards	Input type				
			DC voltage	DC current	AC voltage	AC current	
Basic model	100 to 240 VAC	K31-C1/C2/C5 K31-T1/T2 K31-B2/B4 K31-L1/L2/L3/ L4/L5/L6/L7/	K3NX-VD1A	K3NX-AD1A	K3NX-VA1A	K3NX-AA1A	
Present value LED and front-panel control keys. Can connect to any output board or, without an output board, can be used for display only.	12 to 24 VDC		K3NX-VD2A	K3NX-AD2A	K3NX-VA2A	K3NX-AA2A	
Set value LED model	100 to 240 VAC	K31-C1/C2/C5 K31-T1/T2 K31-B4 K31-L4/L5/L6/ L9/L10	K3NX-VD1C	K3NX-AD1C	K3NX-VA1C	K3NX-AA1C	
Present value LED, set value LED, and front-panel control keys. Can connect to relay contact, transistor, or combination output boards.	12 to 24 VDC	1 K31-FLK4/ FLK5/FLK6	K3NX-VD2C	K3NX-AD2C	K3NX-VA2C	K3NX-AA2C	

# ■ AVAILABLE OUTPUT BOARD COMBINATIONS

Output type	Output configuration	Part number
Relay contact	3 outputs: H, PASS, L (SPDT)	K31-C1
	5 outputs: HH, H, L, LL (SPST-NO), and PASS (SPDT)	K31-C2
	5 outputs: HH, H, L, LL (SPST-NC), and PASS (SPDT)	K31-C5
Transistor	5 outputs (NPN open collector)	K31-T1
	5 outputs (PNP open collector)	K31-T2
BCD (See Note.)	5-digit output (NPN open collector)	K31-B2
Linear	4 to 20 mA DC	K31-L1
	1 to 5 VDC	K31-L2
	1 mV/10 digits	K31-L3
	0 to 5 VDC	K31-L7
	0 to 10 VDC	K31-L8
Communication boards	RS-232C	K31-FLK1
(See Note.)	RS-485	K31-FLK2
	RS-422	K31-FLK3
Combination output and communication	BCD output + 5 transistor outputs (NPN open collector)	K31-B4
boards	4 to 20 mA + 5 transistor outputs (NPN open collector)	K31-L4
	1 to 5 V + 5 transistor outputs (NPN open collector)	K31-L5
	1 mV/10 digits + 5 transistor outputs (NPN open collector)	K31-L6
	0 to 5 VDC + 5 transistor outputs (NPN open collector)	K31-L9
	0 to 10 VDC + 5 transistor outputs (NPN open collector)	K31-L10
	RS-232C + 5 transistor outputs (NPN open collector)	K31-FLK4
	RS-485 + 5 transistor outputs (NPN open collector)	K31-FLK5
	RS-422 + 5 transistor outputs (NPN open collector)	K31-FLK6

Note: For details, refer to the Communication Operation Manual (N96).

# **■ MODEL NUMBER LEGEND**

Base units and output boards are available individually. Refer to the *Output Board Combinations* table provided within *Ordering Information*.

#### **Base Units**

K3NX -				
	1	2	3	4

1, 2. Input Sensors Codes

VD: DC voltage input AD: DC current input VA: AC voltage input AA: AC current input 3. Supply Voltage

1: 100 to 240 VAC 2: 12 to 24 VDC 4. Display

A Basic Model

C: Set Value LED Display

# Specifications \_

# **■ RATINGS**

Supply voltage		100 to 240 VAC (50/60 Hz); 12 to 24 VDC				
Operating voltage r	ange	85% to 110% of supply voltage	85% to 110% of supply voltage			
Power consumption (See Note.)		15 VA max. (max. AC load with all indicators lit) 10 W max. (max. DC load with all indicators lit)				
Sensor power supp	oly	80 mA at 12 VDC±10% (Use a pow	rer supply of less than 50 VAC or 70 VDC for input signals.)			
Insulation resistant	ce	$20~\text{M}\Omega$ min. (at 500 VDC) between external terminal and case. Insulation provided between inputs, outputs, and power supply.				
Dielectric withstand	d voltage	2,000 VAC for 1 min between exter Insulation provided between inputs				
Noise immunity		±1,500 V on power supply terminal square-wave noise with 1 ns	s in normal or common mode ±1 μs, 100 ns for			
Vibration resistance	e		or 10 min each in X, Y, and Z directions for 2 hrs each in X, Y, and Z directions			
Shock resistance		Malfunction: 98 m/s² (10G) for 3 times each in X, Y, and Z directions Destruction: 294 m/s² (30G) for 3 times each in X, Y, and Z directions				
Ambient	Operating	-10 to 55°C (14 to 131°F) with no icing				
temperature	Storage	-20 to 65°C (-4 to 149°F) with no iding				
Ambient humidity	Operating	23% to 85% (with no condensation	23% to 85% (with no condensation)			
Ambient atmosphe	re	Must be free of corrosive gas				
EMC		Emission Enclosure: Emission AC Mains: Immunity ESD: Immunity-RF-interference: Immunity Conducted Disturbance: Immunity Burst:	EN55011 Group 1 class A EN55011 Group 1 class A EN61000-4-2: 4-kV contact discharge (level 2) 8-kV air discharge (level 3) ENV50140: 10 V/m (amplitude modulated, 80 MHz to 1 GHz) (level 3) 10 V/m (pulse modulated, 900 MHz) ENV50141: 10 V (0.15 to 80 MHz) (level 3) EN61000-4-4: 2-kV power-line (level 3) 2-kV I/O signal-line (level 4)			
Approved standards		UL508, CSA22.2, CE; conforms to EN50081-2, EN50082-2, EN61010-1 (IEC1010-1); conforms to VDE106/part 100 (Finger Protection) when the terminal cover is mounted.				
Weight		Approx. 400 g				

Note: An Intelligent Signal Processor with DC supply voltage requires approximately 1 A DC as control power supply current the moment the Intelligent Signal Processor is turned on. Do not forget to take this into consideration when using several Intelligent Signal Processors. When the Intelligent Signal Processor is not in measuring operation (e.g., the Intelligent Signal Processor has been just turned on or is operating for startup compensation time), the display will read "00000" and all outputs will be OFF.

# **■ INPUT/OUTPUT RATINGS**

#### Relay Contact Output (Incorporating a G6B Relay)

Item	Resistive load (cosφ = 1)	Inductive load ( $cos\phi = 0.4$ , L/R = 7 ms)		
Rated load	5 A at 250 VAC; 5 A at 30 VDC	1.5 A at 250 VAC, 1.5 A at 30 VDC		
Rated carry current	5 A max. (at COM terminal)			
Max. contact voltage	380 VAC, 125 VDC	380 VAC, 125 VDC		
Max. contact current	5 A max. (at COM terminal)			
Max. switching capacity	1,250 VA, 150 W	375 VA, 80 W		
Min. permissible load (P level, reference value)	10 mA at 5 VDC			
Mechanical life	50,000,000 times min. (at a switching frequency of 18,000 times/hr)			
Electrical life (at an ambient temperature of 23°C)	100,000 times min. (at a rated load switching frequency of 1,800 times/hr)			

# **Transistor Output**

Rated load voltage	12 to 24 VDC <sup>+10%</sup> / <sub>-15%</sub>
Max. load current	50 mA
Leakage current	100 μA max.

# **BCD Output**

I/O signal	name	Item	Rating
Inputs	REQUEST, HOLD, MAX,	Input signal	No-voltage contact input
	MIN, RESET	Input current with no-voltage input	10 mA
		Signal level	ON voltage: 1.5 V max. OFF voltage: 3 V min.
Outputs	DATA, POLARITY,	Rated load voltage	12 to 24 VDC <sup>+10%</sup> / <sub>-15%</sub>
	OVERFLOW, DATA VALID, RUN	Max. load current	10 mA
DATA VALID, HON		Leakage current	100 μA max.

Note: Logic method: negative logic

# **Linear Output**

Item	4 to 20 mA	1 to 5 V	1 mV/10 digits (See Note.)
Resolution	4,096		
Output error	±0.5% FS	±0.5% FS	
Permissible load resistance	600 Ω max.	500 Ω min.	1 KΩ min.

Note: For the 1 mV/10-digit output, the output voltage changes for every 40 to 50 increment in the display value.

# **■** COMMUNICATIONS

Item	n RS-232C, RS-422		RS-485	
Transmission meth	od	4-wire, half-duplex 2-wire, half-duplex		
Synchronization method		Start-stop synchronization		
Baud rate		1200/2400/4800/9600/19200/38400 bps		
Transmission code		ASCII (7-bit)		
Communications	Write to K3NX	Comparative set value, scaling value, remote/local programming, forced zero control, reset control of maximum/minimum values, and other setting mode items excluding communication conditions.		
	Read from K3NX	Process value, comparative set value, maximum value, minimum value, model data, code, and others		

For details, refer to the Communication Operation Manual (N96).

# **■** CHARACTERISTICS

Input signal		DC voltage/current, AC voltage/current		
A/D conversion method		Double integral method		
Sampling period		50 Hz: 12.5 times/s; 60 Hz: 15 times/s (selectable)		
Display refresh per	iod	Sampling period (sampling times multiplied by number of averaging times if simple average processing is selected.)		
Max. displayed digi	ts	5 digits (–19999 to 99999)		
Display		7-segment LED		
Polarity display		"-" is displayed automatically with a negative input signal.		
Zero display		Leading zeros are not displayed.		
Scaling function		Programmable with front-panel key inputs (range of display: -19999 to 99999). The decimal point position can be set freely.		
HOLD function		Maximum hold (maximum data) Minimum hold (minimum data)		
External controls		HOLD: Process value held RESET: Maximum/Minimum data reset ZERO: Forced zero		
Comparative outpu	t hysteresis setting	Programmable with front-panel key inputs (1 to 9999).		
Other functions		Variable linear output range (for models with linear outputs only) Remote/Local processing (available for communications output models only) Maximum/Minimum value data reset with front panel keys Forced-zero set with front panel keys Averaging processing function (simple or moving average) Startup compensation time (0.0 to 99.9 s) Comparative output pattern selection Security Field calibration		
Output configuration		Relay contact output (5 outputs) Transistor output (NPN and PNP open collector), BCD (NPN open collector) Parallel BCD (NPN open collector) + transistor output (NPN open collector) Linear output (4 to 20 mA, 1 to 5 V) + transistor output (NPN open collector) Communication functions (RS-232C, RS-485, RS-422) Communication functions (RS-232C, RS-485, RS-422) + transistor output (NPN open collector)		
Delay in comparative outputs (transistor output)		DC input: 200 ms max. AC input: 400 ms max.		
Enclosure ratings	Front panel	NEMA4 for indoor use (equivalent to IP66)		
	Rear case	IEC standard IP20		
	Terminals	IEC standard IP00		
Memory protection		Non-volatile memory (EEPROM) possible to rewrite 100,000 times		

# **■ MEASURING RANGES**

Input range		Measuring range	Input impedance	Reliability (See Note 2.)	Instantaneous overload (30 seconds)	
DC voltage		±199.99 V	10 ΜΩ	±0.1%rdg ±1 digit max.	±400 V	
	Ь	±19.999 V	1 ΜΩ		±200 V	
	Ε	±1.9999 V	10 MΩ min.			
	d	±199.99 mV	10 MΩ min.			
	Ε	1.0000 to 5.0000 V	1 ΜΩ			
DC current	R	±199.99 mA	1 Ω	±0.1%rdg ±1 digit max.	±400 mA	
Ε	Ь	±199.99 mA	10 Ω		±200 mA	
	Ε	±1.9999 mA	100 Ω			
	В	4.000 to 20.000 mA	10 Ω			
AC voltage	R	0.0 to 400.0 V	1 ΜΩ	±0.3%rdg ±5 digit max.	700 ∨	
	Ь	0.00 to 199.99 V	1 ΜΩ			
	Ε	0.000 to 19.999 V	1 ΜΩ	±0.5%rdg ±10 digit max.	400 V	
	В	0.0000 to 1.9999 V	10 MΩ min.			
AC current R	Я	0.000 to 10.000 A	(0.5 VA CT) (See Note 4.)	±0.5%rdg ±20 digit max.	20 A	
	Ь	0.0000 to 1.9999 A	(0.5 VA CT) (See Note 4.)			
	Ε	0.00 to 199.99 mA	1 Ω	±0.5%rdg ±10 digit max.	2 A	
	d	0.000 to 19.999 mA	10 Ω			

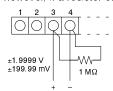
Note: 1. The "rdg" stands for "reading value."

2. The accuracy is guaranteed for the input frequency range of 40 Hz to 1 kHz (except for 8 and b ranges of AC current input) and the ambient temperature of 23±5°C.

If the actual input in each of the following measuring ranges is 10% of the maximum value or less, the following accuracy values will apply.

Input range		Reliability
DC voltage	Я, Ь, С, d, E	±0.15% FS
DC current	Я, Ь, С, d	±0.1% FS
AC voltage	Я	±0.25% FS
	Ь	±0.5% FS
	Γ, d	±0.15% FS
AC current	R	±0.15% FS
	Ь	±0.1% FS
	[, d	±1.0% FS

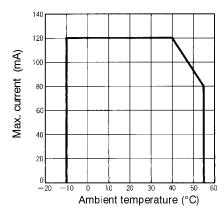
3. When using a DC voltage input model in the  $\mathcal L$  and  $\mathcal L$  range, do not open the input terminals. The input terminals can be opened, however, if a resistor of approximately 1 M $\Omega$  is connected to the input terminals.



4. "0.5 VA CT" indicates consumption VA of the internal CT.

# **Engineering Data**

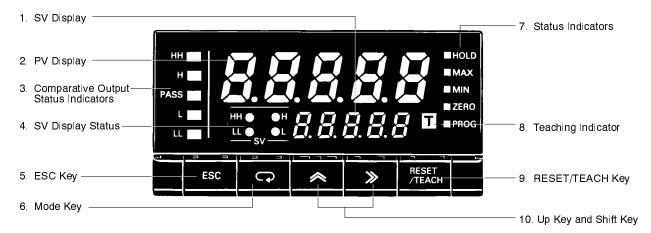
#### **■ DERATING CURVE FOR SENSOR POWER SUPPLY**



Note: The derating curve shown is for standard installation.
The derating curve depends on the mounting direction.

# Nomenclature

# ■ K3NX



Name		Functions
1.	SV display	Displays the set value or parameter. Available for Set Value LED Models only.
2.	PV display	Displays the process value in addition to the max./min. value or parameter.
3.	Comparative output status indicators	Displays the status of comparative output.
4.	SV display status	Indicates which comparative set value is currently on the SV display.
5.	ESC Key	Used to return to the RUN mode from the Setting, Protect, or Maintenance mode. The process value, maximum value, or minimum value to be displayed can be selected.
6.	Mode Key	Used to enter the Setting mode. Used to allow the PV display to indicate set values sequentially. Available for Basic Models only. Used to indicate set values sequentially on the SV display. Available for Set Value LED Models only.
7.	Status indicators	HOLD: Lit when HOLD input is ON. MAX: Lit when the maximum value is indicated on the PV display. MIN: Lit when the minimum value is indicated on the PV display. ZERO: Lit when the forced zero function is activated. PROG: Lit or flashes while parameters are being set.
8.	Teaching indicator	Lit when the teaching function is enabled and flashes when the Intelligent Signal Processor is in teaching operation.
9.	RESET/TEACH Key	The forced zero, maximum value, and minimum value are reset by pressing this key. Teaching is available when the teaching function is enabled.
10	. Up Key and Shift Key	The digit being set is scrolled by pressing the Shift Key. The set value increases by one whenever the Up Key is pressed.

# Operation

#### **■ SETTING PROCEDURES**

The K3NX has four modes: RUN mode for normal operations, Setting mode for initial parameter input, Protect mode for lock-out configuration, and Maintenance mode for initializing set values and user calibration. The parameters that are accessible on any individual K3NX will vary depending on the Output Board installed. Refer to the K3NX Operation Manual for details.

RUN Mode: Remains in this mode under normal operation.

The process value or the max./min. value can be monitored.

Using the front panel keys, the comparative set value can be changed and forced-zero reset or max./min. values reset

can be performed.

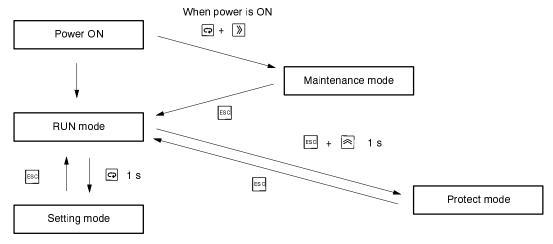
Setting Mode: Used for making initial settings.

Includes four menus (Set value ( $5 \cup 5 \in E$ ), scaling ( $5 \in R \cup E$ ), setup ( $5 \in E \cup P$ ), option ( $5 \cap E$ )) and the output test.

Protect Mode: Used for locking the front key operation or parameter changes.

Maintenance Mode: Used for initializing set values and user calibration of the inputs

The user calibration is valid for selected input ranges.



5u5Et - Program set values

50.HH Enter set value HH

50. H Enter set value H

5u. L Enter set value L

50.LL Enter set value LL

SERLE - Display scaling

בהף. Enter signal level for scaling point #2

d5P.2 Enter display reading for scaling point #2

Enter signal level for scaling point #1

d5P.1 Enter display reading for scaling point #1

dEE-P Select decimal point

5EEUP - Program input range/Serial communications

En-L Specifying input range

FrE Select the supply frequency to eliminate inductive

noise

 $U = n\bar{o}$  Enter the unit no. for the host

6P5 Select the baud rate

LEn Select the word bit length

562£ Select the stop bits

Prt3 Select the parity bits

ōP₺ - Supplementary settings related to display or control

Set for averaging process value

5ะวักิย์ Set startup compensation time

H95 Enter hysteresis value

LSELH Enter the upper limit (H) of linear output range

LSEEL Enter the lower limit (L) of linear output range

r-L Select the remote/local programming

EESE - Generating simulated input for testing the output function

Prāt - Program lock-out configuration

RLL Enable all key protection

5u5EL Enable set value change prohibition

Enable prohibition of forced-zero reset using the front panel keys

กิลิภริย์ Enable prohibition of max./min. value reset using the front panel keys

Specify the menus to be protected against setting in the setting mode.

#### ■ PARAMETERS

#### Scaling 5ERL

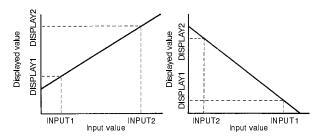
The Intelligent Signal Processor converts input signals into desired physical values.

INPUT2: Any input value

DISPLAY2: Displayed value corresponding to INPUT2

INPUT1: Any input value

DISPLAY1: Displayed value corresponding to INPUT1



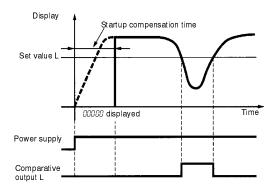
#### Average Processing Rull

The average processing function stabilizes displayed values by averaging the corresponding analog input signals that fluctuate dynamically or reducing the noise in the input signals.

#### Startup Compensation Time 5525E

The startup compensation time parameter keeps the measurement operation from sending an unnecessary output corresponding to instantaneous, fluctuating input from the moment the K3NX is turned ON until the end of the preset period.

The compensation time can be set in a range from 0 to 99.9 seconds as the waiting time until the devices subject to measurement become stable after the startup of the power supply.



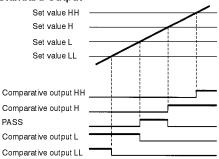
#### Hysteresis #95

The hysteresis of comparative outputs can be set to prevent the chattering of comparative outputs. For more details, refer to *Output Operation Timing in Run Mode* (found later in this section).

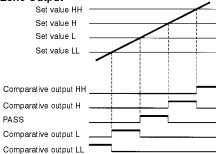
#### Output Pattern Selection E-5UE

The patterns of comparative output are selectable according to the level change. Select the pattern according to the application.

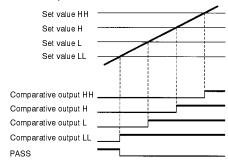
#### Standard Output



#### Zone Output



#### **Level Output**

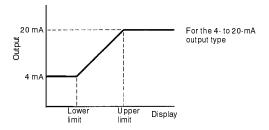


Note: The following setting conditions must be satisfied, otherwise, no zone output will turn ON correctly.

LL < L < H < HH

#### Linear Output Range LSEL

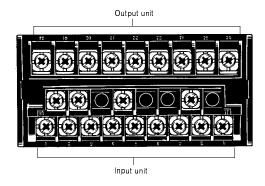
A linear output range can be set as required. A value corresponding to the maximum output value and that corresponding to the minimum output value can be set.



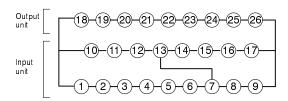
#### Remote/Local Selection r-L

Select remote programming when performing all settings through the host devices and select local programming when performing settings through key operation.

#### **■ TERMINAL ARRANGEMENT**

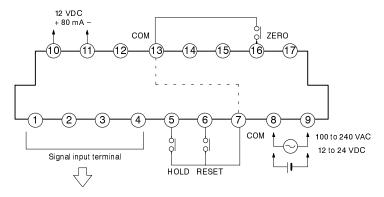


#### **Terminal Numbers**



Note: Terminals 7 to 13 are connected internally.

#### **■ INPUT UNIT**



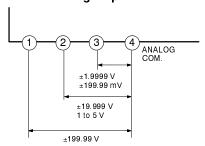
When inputting the external control signals through the open collector:

Transistor Inputs:

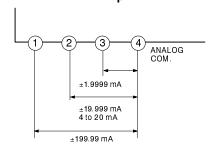
ON: Residual voltage must be 3 V max.
OFF: Leakage current must be 1.5 mA max.
The switching capacity must be 20 mA or greater.

When the external signal input is short-circuited, a voltage of approximately 5 V will be applied to between the terminals 5 to 7 and the COM terminal, and a current of approximately 18 mA (nominal value) will flow.

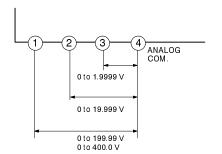
#### VD: DC Voltage Input



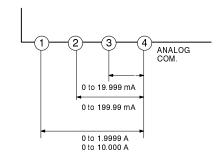
#### **AD: DC Current Input**



#### VA: AC Voltage Input

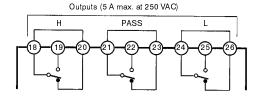


#### AA: AC Current Input

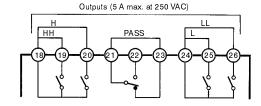


#### **■ OUTPUT BOARDS**

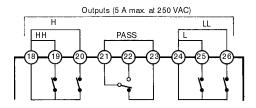
#### K31-C1: Relay (3 Outputs)



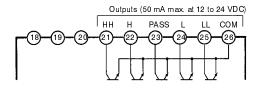
#### K31-C2: Relay (5 Outputs)



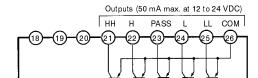
#### K31-C5: Relay (5 Outputs)



K31-T1: Transistor (NPN Open Collector)

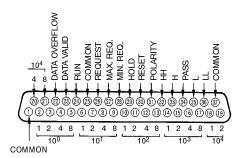


### K31-T2: Transistor (PNP Open Collector)



### K31-B2, -B4: BCD (NPN Open Collector)

(Terminals 32 to 36 are provided only on K31-B4.)



# K31-L1, -L2, -L3, -L4, -L5, -L6, -L7, -L8, -L9, -L10: Linear

(Terminals 21 to 26 are provided only on K31-L4, -L5, -L6, -L9, -L10.)

```
L1, L4: 4 to 20 mA

L2, L5: 1 to 5 V

L3, L6: 1 mV/10 digit

L7, L9: 0 to 5 VDC

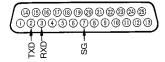
L8, L10: 0 to 10 VDC

+ Outputs (50 mA max. at 12 to 24 VDC)

HH H PASS L LL COM

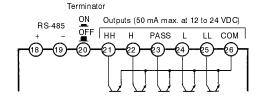
(8) 19 20 21 22 23 24 25 28
```

#### K31-FLK1: RS-232C



#### K31-FLK2, -FLK5: RS-485

(Terminals 21 to 26 are provided only on K31-FLK5.)



• D-sub 37P connectors for BCD output (order separately)

Plug: XM2A-3701 Hood: XM2S-3711

 D-sub 25P connectors for RS-232C output (K31-FLK1) order separately)

Plug: XM2A-3701 Hood: XM2S-3711

 D-sub 25P connectors for RS-232C output (K31-FLK1) (order separately)

Plug: XM2A-2501 Hood: XM2S-2511

 D-sub 9P connectors for RS-422 output (K31-FLK3 and K31-FLK6) (order separately)

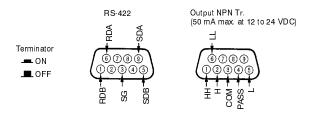
Plug: XM2A-0901 Hood: XM2S-0911

• D-sub 9P connectors for RS-232C output (K31-FLK4)

(order separately) Plug: XM2D-0901 Hood: XM2D-0911

#### K31-FLK3, -FLK6: RS-422

(The right connector is provided only on K31-FLK6)



# K31-FLK4: RS-232C + Transistor (NPN Open Collector) Output NPN Tr.

RS-232C

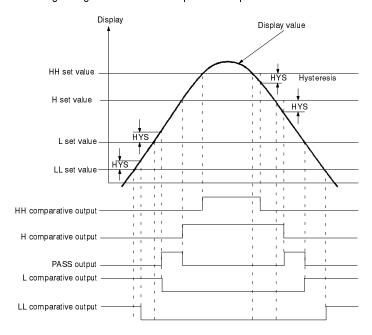




(50 mA max. at 12 to 24 VDC)

### ■ OUTPUT OPERATION TIMING IN RUN MODE (RELAY OR TRANSISTOR OUTPUTS)

The following timing chart is for a 5-comparative output board when the standard output pattern is selected

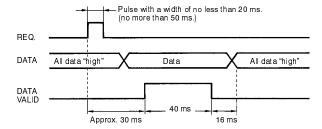


Note: The hysteresis value set in setting mode will be applied to all set values.

#### **■ BCD OUTPUT TIMING CHART**

A request signal from an external device (such as a Programmable Controller) is required to read BCD data.

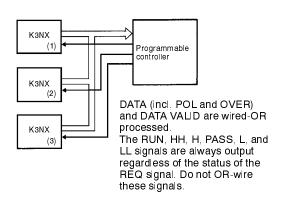
#### Single Sampling Data Output

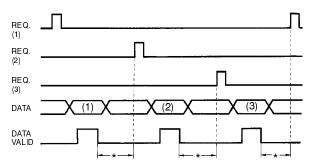


Approximately 30 ms after the REQ signal rises, a sample is taken and the DATA VALID signal is output. Read the data when the DATA VALID signal is ON.

The DATA VALID signal will turn OFF in 40 ms, and then in 16 ms, the data will go OFF.

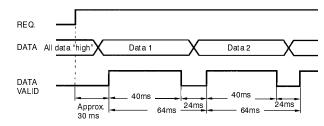
Models with a BCD output have an open collector output configuration so that wired-OR connection is possible.





\*The period between the DATA VALID signal and the REQ signal should be no less than 20 ms max.

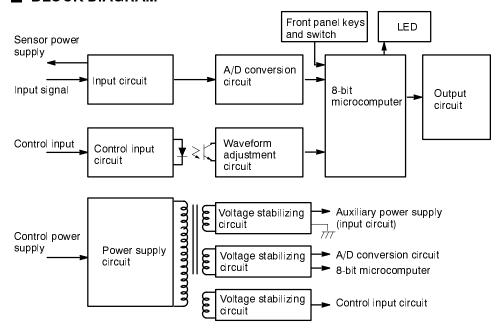
#### **Continuous Data Output**



The K3NX outputs each measurement at an interval of 64 ms when a REQ signal is ON continuously.

If the HOLD signal is ON at the moment the DATA output is switched from data 1 to data 2 or vice versa, the output BCD data will be either data 1 or data 2 according to the timing of the HOLD signal. However, output data will never be low.

#### ■ BLOCK DIAGRAM

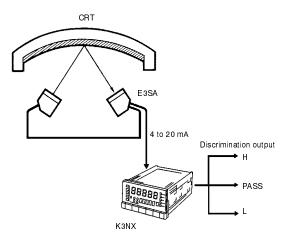


# **Application Examples**

#### **■ DETECTION OF ALUMINUM DEPOSITION**

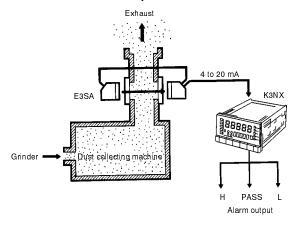
Detects via the E3SA the change in reflected light according to the amount of aluminum deposition on the CRT.

The input is processed and displayed in percentage by the scaling function.



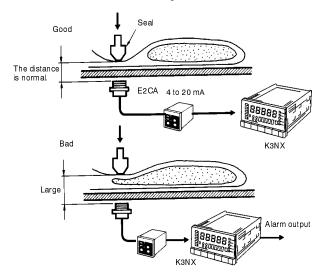
#### **■ DETECTION OF DUST EXHAUST**

The change in the density of the dust is detected via the E3SA and discriminated by the K3NX.



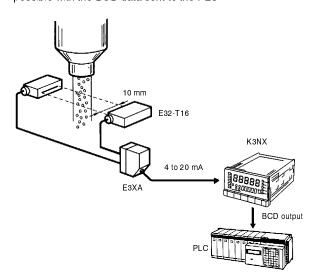
# **■ DETECTION OF IMPROPER PACKING**

Detects the difference between a good and bad seal.



# **■ DETECTION OF DISCHARGED POWDER**

The output of the analog photoelectric sensor is processed and displayed after scaling. Monitoring the powder level is possible with the BCD data sent to the PLC

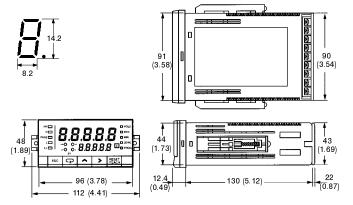


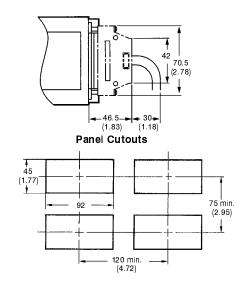
# **Dimensions**

Unit: mm (inch)

# ■ K3NX

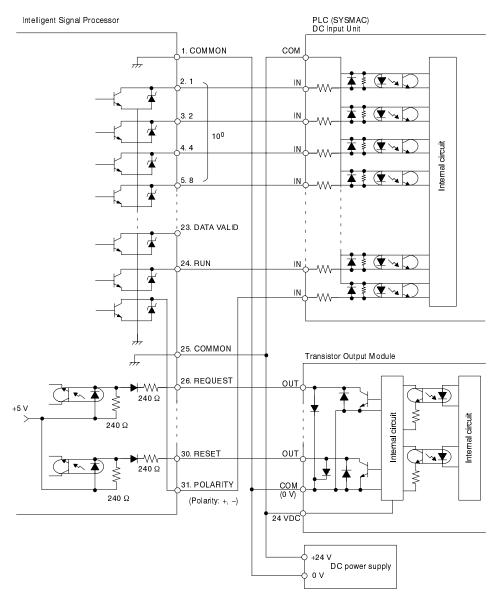
#### PV Display





# Installation

### ■ EXAMPLE OF CONNECTION TO PROGRAMMABLE CONTROLLER



# **Precautions**

# **■ AVOID ELECTRIC SHOCK**

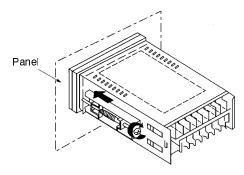
- Do not touch any terminals.
- Do not disassemble the product or touch the internal components of the product.
- Be sure that the power supply voltage is within the rated range.
- Do not use the Intelligent Signal Processor in locations with flammable gas or combustible substances.
- Be sure to correctly check the terminal names when wiring terminals.
- Be sure that the terminal screws are tightened securely when wiring.

#### OPERATION

- A Processor model with a relay contact or transistor output board may not output any alarm signal normally if the model has an error. It is recommended that an independent alarm device be connected to the model.
- The parameters are factory-set so that the Processor will operate normally. The settings of the parameters may be changed according to the application.

#### MOUNTING

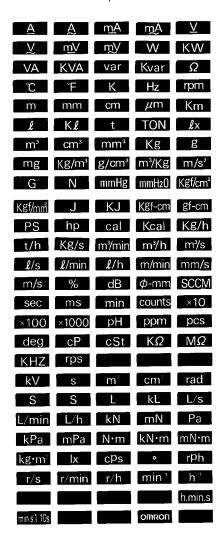
Recommended panel thickness is 1 to 3.2 mm



- Attach the mounting bracket on the left and right sides of the Intelligent Signal Processor (as shown in the illustration above) and gradually tighten each screw evenly, balancing the tightening force until the ratchet starts to slip.
- Mount the Processor horizontally.
- Never use the Processor in locations where corrosive gas (particularly sulfur or ammonia gas) is generated.
- Avoid use of the Processor in a location subject to severe shock or vibration, excessive dust, or excessive moisture.
- Select an indoor mounting location where the Intelligent Signal Processor is at the rated temperature and humidity and free from direct sunlight.
- Separate the Processor from machines generating high-frequency noise, such as high-frequency welding machines and high-frequency sewing machines.

# **■ UNIT LABEL (ATTACHED)**

No product is shipped with the unit label attached. Select a unit label from the sheet provided and attach it to the Processor.





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