

Weighing Meter

K3NV



Highly Functional Weighing Meter with Easy-to-read LED

- Programmable through the front panel or via RS-232C, RS-485, or RS-422
- Programming with easy setup and calibration
- Load cell can be connected to a maximum of 20 mV/V
- Easy-to-use scaling function with the key programming method
- Output boards include communications and linear boards
- Tare function allows zero adjustment at the reference position
- Load cell power supply of 100 mA at 10 VDC
- NEMA4/IP66 front panel
- UL, CSA and CE approved



Ordering Information

■ BASE UNIT

Model	Supply voltage	Part number
Basic models  Process value LED and front-panel control keys. Can connect to any output board or, without an output board, can be used for display only.	100 to 240 VAC	K3NV-LC1A
	12 to 24 VDC	K3NV-LC2A
Set value LED models  Process value LED, set value LED, and front-panel control keys. Can connect to relay contact, transistor, or combination output boards.	100 to 240 VAC	K3NV-LC1C
	12 to 24 VDC	K3NV-LC2C

Note: "Set Value LED" models must be used with an output board in order for them to operate.

■ AVAILABLE OUTPUT BOARD COMBINATIONS

Output type	Output configuration	Part number
Relay contact	3 outputs: H, PASS, L (SPDT)	K31-C1
	5 outputs: HH, H, L, LL (SPST-NO), and PASS (SPDT)	K31-C2
	5 outputs: HH, H, L, LL (SPST-NC), and PASS (SPDT)	K31-C5
Transistor	5 outputs (NPN open collector)	K31-T1
	5 outputs (PNP open collector)	K31-T2
BCD (See Note.)	5-digit output (NPN open collector)	K31-B2
Linear	4 to 20 mA DC	K31-L1
	1 to 5 VDC	K31-L2
	1 mV/10 digits	K31-L3
	0 to 5 VDC	K31-L7
	0 to 10 VDC	K31-L8
Communication boards (See Note.)	RS-232C	K31-FLK1
	RS-485	K31-FLK2
	RS-422	K31-FLK3
Combination output and communication boards	BCD output + 5 transistor outputs (NPN open collector)	K31-B4
	4 to 20 mA + 5 transistor outputs (NPN open collector)	K31-L4
	1 to 5 V + 5 transistor outputs (NPN open collector)	K31-L5
	1 mV/10 digits + 5 transistor outputs (NPN open collector)	K31-L6
	0 to 5 VDC + 5 transistor outputs (NPN open collector)	K31-L9
	0 to 10 VDC + 5 transistor outputs (NPN open collector)	K31-L10
	RS-232C + 5 transistor outputs (NPN open collector)	K31-FLK4
	RS-485 + 5 transistor outputs (NPN open collector)	K31-FLK5
	RS-422 + 5 transistor outputs (NPN open collector)	K31-FLK6

Note: For details, refer to the *Communication Operation Manual* (N96).

■ MODEL NUMBER LEGEND

Base units and output boards are available individually. Refer to the *Available Output Board Combinations* table provided within *Ordering Information*.

Base Units

K3NV -
 1 2 3 4

1, 2. Input Sensors Codes

LC: Load cell input

3. Supply Voltage

- 1: 100 to 240 VAC
- 2: 12 to 24 VDC

4. Display

- A: Basic
- C: Set Value LED Display

Specifications

RATINGS

Supply voltage		100 to 240 VAC (50/60 Hz); 12 to 24 VDC
Operating voltage range		85% to 110% of supply voltage
Power consumption (See Note.)		15 VA max. (max. AC load with all indicators lit) 10 W max. (max. DC load with all indicators lit)
Sensor power supply		100 mA at 10 VDC \pm 5%
Insulation resistance		20 M Ω min. (at 500 VDC) between external terminal and case. Insulation provided between inputs, outputs, and power supply.
Dielectric withstand voltage		2,000 VAC for 1 min between external terminal and case. Insulation provided between inputs, outputs, and power supply.
Noise immunity		\pm 1,500 V on power supply terminals in normal or common mode \pm 1 μ s, 100 ns for square-wave noise with 1 ns
Vibration resistance		Malfunction: 10 to 55 Hz, 0.5-mm for 10 min each in X, Y, and Z directions Destruction: 10 to 55 Hz, 0.75-mm for 2 hrs each in X, Y, and Z directions
Shock resistance		Malfunction: 98 m/s ² (10G) for 3 times each in X, Y, and Z directions Destruction: 294 m/s ² (30G) for 3 times each in X, Y, and Z directions
Ambient temperature	Operating	-10 to 55°C (14 to 131°F) with no icing
	Storage	-20 to 65°C (-4 to 149°F) with no icing
Ambient humidity	Operating	25% to 85% (with no condensation)
Ambient atmosphere		Must be free of corrosive gas
EMC		Emission Enclosure: EN55011 Group 1 class A Emission AC Mains: EN55011 Group 1 class A Immunity ESD: EN61000-4-2: 4-kV contact discharge (level 2) 8-kV air discharge (level 3) Immunity-RF-interference: ENV50140: 10 V/m (amplitude modulated, 80 MHz to 1 GHz) (level 3) 10 V/m (pulse modulated, 900 MHz) Immunity Conducted Disturbance: ENV50141: 10 V (0.15 to 80 MHz) (level 3) Immunity Burst: EN61000-4-4: 2-kV power-line (level 3) 2-kV I/O signal-line (level 4)
Approved standards		UL508, CSA22.2; conforms to EN50081-2, EN50082-2, EN61010-1 (IEC1010-1); conforms to VDE106/part 100 (Finger Protection) when the terminal cover is mounted.
Weight		Approx. 400 g

Note: An Intelligent Signal Processor with DC supply voltage requires approximately 1 A DC as control power supply current the moment the Intelligent Signal Processor is turned on. Do not forget to take this into consideration when using several Intelligent Signal Processors. When the Intelligent Signal Processor is not in measuring operation (e.g., the Intelligent Signal Processor has been just turned on or is operating for startup compensation time), the display will read "00000" and all outputs will be OFF.

INPUT/OUTPUT RATINGS

Relay Contact Output (Incorporating a G6B Relay)

Item	Resistive load ($\cos\phi = 1$)	Inductive load ($\cos\phi = 0.4$, L/R = 7 ms)
Rated load	5 A at 250 VAC; 5 A at 30 VDC	1.5 A at 250 VAC, 1.5 A at 30 VDC
Rated carry current	5 A max. (at COM terminal)	
Max. contact voltage	380 VAC, 125 VDC	
Max. contact current	5 A max. (at COM terminal)	
Max. switching capacity	1,250 VA, 150 W	375 VA, 80 W
Min. permissible load (P level, reference value)	10 mA at 5 VDC	
Mechanical life	50,000,000 times min. (at a switching frequency of 18,000 times/hr)	
Electrical life (at an ambient temperature of 23°C)	100,000 times min. (at a rated load switching frequency of 1,800 times/hr)	

Transistor Output

Rated load voltage	12 to 24 VDC $+10\%$ / -15%
Max. load current	50 mA
Leakage current	100 μ A max.

BCD Output

I/O signal name		Item	Rating
Inputs	REQUEST, HOLD, MAX, MIN, RESET	Input signal	No-voltage contact input
		Input current with no-voltage input	10 mA
		Signal level	ON voltage: 1.5 V max. OFF voltage: 3 V min.
Outputs	DATA, POLARITY, OVERFLOW, DATA VALID, RUN	Rated load voltage	12 to 24 VDC $+10\%/-15\%$
		Max. load current	10 mA
		Leakage current	100 μ A max.

Note: Logic method: negative logic

Linear Output

Item	4 to 20 mA	1 to 5 V	1 mV/10 digits (See Note.)
Resolution	4,096		
Output error	$\pm 0.5\%$ FS		$\pm 1.5\%$ FS
Permissible load resistance	600 Ω max.	500 Ω min.	1 K Ω min.

Note: For the 1 mV/10-digit output, the output voltage changes for every 40 to 50 increment in the display value.

■ COMMUNICATIONS

Item		RS-232C, RS-422	RS-485
Transmission method		4-wire, half-duplex	2-wire, half-duplex
Synchronization method		Start-stop synchronization	
Baud rate		1200/2400/4800/9600/19200/38400 bps	
Transmission code		ASCII (7-bit)	
Communications	Write to K3NV	Comparative set value, scaling value, remote/local programming, forced zero control, reset control of maximum/minimum values, and other setting mode items excluding communications conditions.	
	Read from K3NV	Process value, comparative set value, maximum value, minimum value, model data, error code, and others	

For details, refer to the *Communication Operation Manual* (N96).

■ CHARACTERISTICS

Input signal	DC voltage/current	
A/D conversion method	Double integral method	
Sampling period	50 Hz: 12.5 times/s; 60 Hz: 15 times/s (selectable)	
Display refresh period	Sampling period (sampling times multiplied by number of averaging times if simple average processing is selected.)	
Max. displayed digits	5 digits (–19999 to 99999)	
Display	7-segment LED	
Polarity display	“–” is displayed automatically with a negative input signal.	
Zero display	Leading zeros are not displayed.	
Scaling function	Programmable with front-panel key inputs (range of display: –19999 to 99999). The decimal point position can be set freely.	
HOLD function	Maximum hold (maximum data) Minimum hold (minimum data)	
External controls	HOLD: Process value held RESET: Maximum/Minimum data reset ZERO: Forced zero	
Comparative output hysteresis setting	Programmable with front-panel key inputs (1 to 9999).	
Other functions	Variable linear output range (for models with linear outputs only) Remote/Local processing (available for communications output models only) Maximum/Minimum value data reset with front panel keys Tare (forced-zero) set with front panel keys Averaging processing function (simple or moving average) Startup compensation time (0.0 to 99.9 s) Comparative output pattern selection Security Field calibration	
Output configuration	Relay contact output (3 or 5 outputs) Transistor output (NPN and PNP open collector), BCD (NPN open collector) Parallel BCD (NPN open collector) + transistor output (NPN open collector) Linear output (4 to 20 mA, 1 to 5 V) + transistor output (NPN open collector) Communication functions (RS-232C, RS-485, RS-422) Communication functions (RS-232C, RS-485, RS-422) + transistor output (NPN open collector)	
Delay in comparative outputs (transistor output)	200 ms max.	
Enclosure ratings	Front panel	NEMA4 for indoor use (equivalent to IP66)
	Rear case	IEC standard IP20
	Terminals	IEC standard IP00
Memory protection	Non-volatile memory (EEPROM) (possible to rewrite 100,000 times)	

■ MEASURING RANGES

Input range		Measuring range	Input impedance	Reliability (See Note 2.)	Instantaneous overload (30 seconds)
DC voltage	<i>R</i>	0.00 to 199.99 mV	10 M Ω min.	$\pm 0.1\%$ rdg ± 5 digit max.	± 200 V
	<i>b</i>	0.000 to 19.999 mV	10 M Ω min.	$\pm 0.1\%$ rdg ± 5 digit max.	± 200 V
	<i>L</i>	± 100.00 mV	10 M Ω min.	$\pm 0.1\%$ rdg ± 3 digit max.	± 200 V

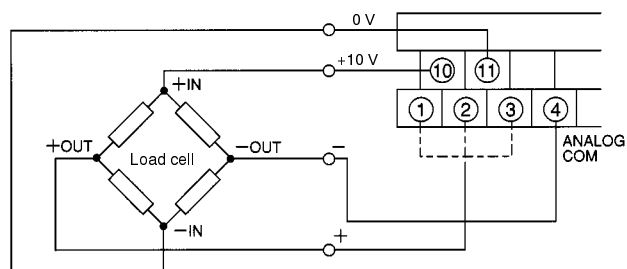
Note: 1. The “rdg” stands for “reading value.”

2. The accuracy is guaranteed at the ambient temperature of 23 \pm 5°C.

The reliability becomes $\pm 0.1\%$ FS for values smaller than 10% of the maximum input value for any input range.

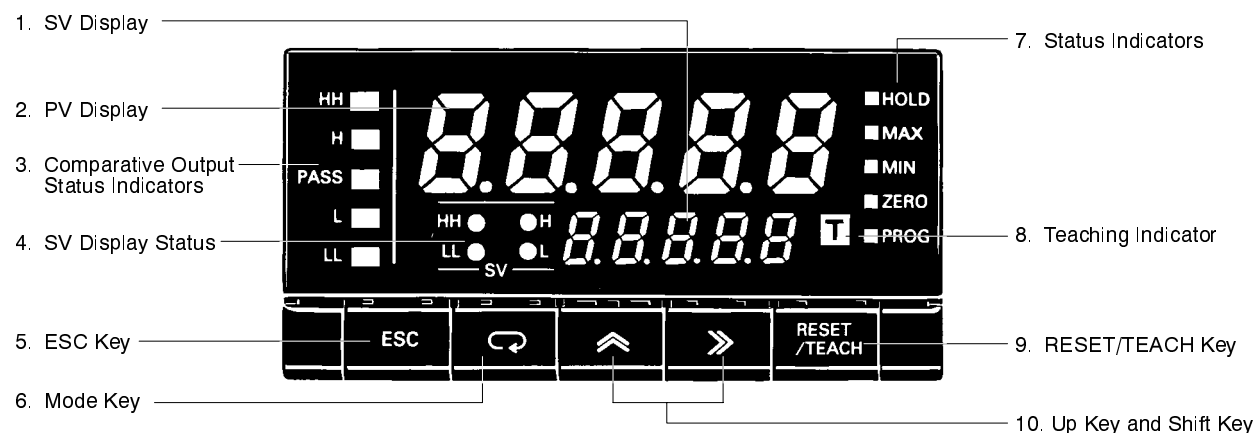
Engineering Data

LOAD CELL CONNECTION EXAMPLE



Nomenclature

K3NV



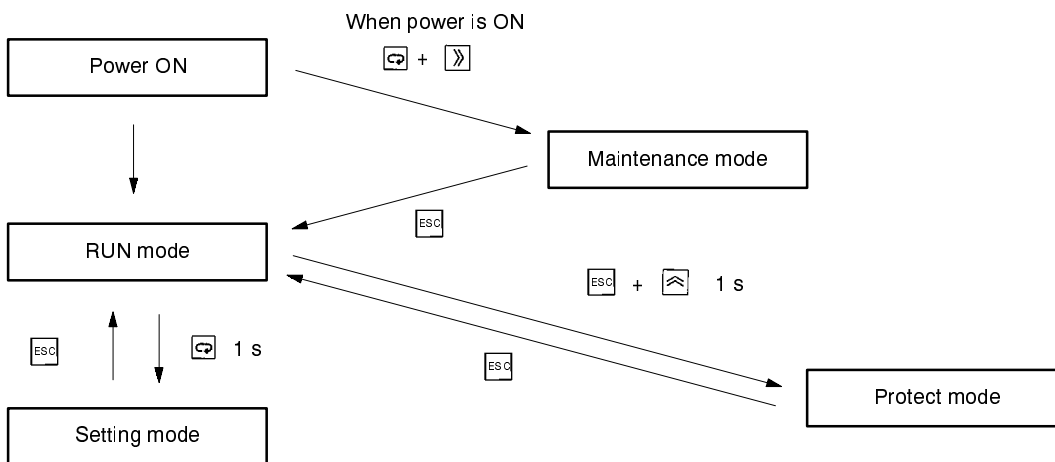
Name	Functions
1. SV display	Displays the set value or parameter. Available for Set Value LED Models only.
2. PV display	Displays the process value in addition to the max./min. value or parameter.
3. Comparative output status indicators	Displays the status of comparative output.
4. SV display status	Indicates which comparative set value is currently on the SV display.
5. ESC Key	Used to return to the RUN mode from the Setting, Protect, or Maintenance mode. The process value, maximum value, or minimum value to be displayed can be selected.
6. Mode Key	Used to enter the Setting mode. Used to allow the PV display to indicate set values sequentially. Available for Basic Models only. Used to indicate set values sequentially on the SV display. Available for Set Value LED Models only.
7. Status indicators	HOLD: Lit when HOLD input is ON. MAX: Lit when the maximum value is indicated on the PV display. MIN: Lit when the minimum value is indicated on the PV display. ZERO: Lit when the forced zero function is activated. PROG: Lit or flashes while parameters are being set.
8. Teaching indicator	Lit when the teaching function is enabled and flashes when the Intelligent Signal Processor is in teaching operation.
9. RESET/TEACH Key	The forced zero, maximum value, and minimum value are reset by pressing this key. Teaching is available when the teaching function is enabled.
10. Up Key and Shift Key	The digit being set is scrolled by pressing the Shift Key. The set value increases by one whenever the Up Key is pressed.

Operation

SETTING PROCEDURES

The K3NV has four modes: RUN mode for normal operations, Setting mode for initial parameter input, Protect mode for lock-out configuration, and Maintenance mode for initializing set values and user calibration. The parameters that are accessible on any individual K3NV will vary depending on the output board installed. Refer to the *K3NV Operation Manual* for details.

- RUN Mode:** Remains in this mode under normal operation.
The process value or the max./min. value can be monitored.
Using the front panel keys, the comparative set value can be changed and forced-zero reset or max./min. values reset can be performed.
- Setting Mode:** Used for making initial settings.
Includes four menus (Set value (*SET*), scaling (*SCALE*), setup (*SETUP*), option (*OPT*)) and the output test.
- Protect Mode:** Used for locking the front key operation or parameter changes.
- Maintenance Mode:** Used for initializing set values and user calibration of the inputs.
The user calibration is valid for selected input ranges.



SET - Program set values

- SET.HH* Enter set value HH
- SET.H* Enter set value H
- SET.L* Enter set value L
- SET.LL* Enter set value LL

SCALE - Display scaling

- SCALE.P2* Enter signal level for scaling point #2
- SCALE.DP2* Enter display reading for scaling point #2
- SCALE.P1* Enter signal level for scaling point #1
- SCALE.DP1* Enter display reading for scaling point #1
- SCALE.DP* Select decimal point

SETUP - Program input range/Serial communications

- SETUP.IN-R* Specifying input range
- SETUP.FRE* Select the supply frequency to eliminate inductive noise
- SETUP.U-nb* Enter the unit no. for the host
- SETUP.BPS* Select the baud rate
- SETUP.LEN* Select the word bit length
- SETUP.Sbct* Select the stop bits
- SETUP.PrtY* Select the parity bits

OPT - Supplementary settings related to display or control

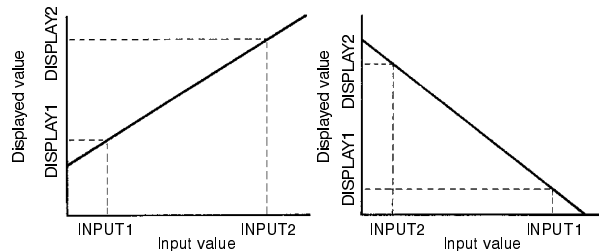
- OPT.AVG* Set for averaging process value
- OPT.START* Set startup compensation time
- OPT.HYS* Enter hysteresis value
- OPT.OUT* Select the output pattern
- OPT.LET.H* Enter the upper limit (H) of linear output range
- OPT.LET.L* Enter the lower limit (L) of linear output range
- OPT.r-L* Select the remote/local programming
- TEST* - Generating simulated input for testing the output function

PARAMETERS

Scaling *SCAL*

The Intelligent Signal Processor converts input signals into desired physical values.

INPUT2: Any input value
 DISPLAY2: Displayed value corresponding to INPUT2
 INPUT1: Any input value
 DISPLAY1: Displayed value corresponding to INPUT1



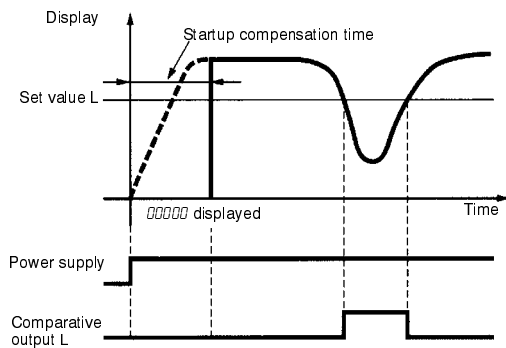
Average Processing *Avg*

The average processing function stabilizes displayed values by averaging the corresponding analog input signals that fluctuate dynamically or reducing the noise in the input signals.

Startup Compensation Time *SELT*

The startup compensation time parameter keeps the measurement operation from sending an unnecessary output corresponding to instantaneous, fluctuating input from the moment the K3NX is turned ON until the end of the preset period.

The compensation time can be set in a range from 0 to 99.9 seconds as the waiting time until the devices subject to measurement become stable after the startup of the power supply.



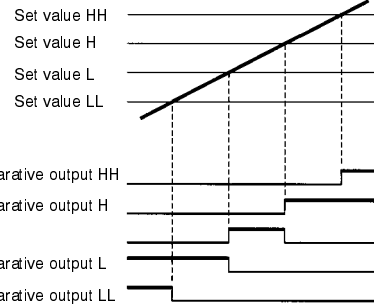
Hysteresis *HYS*

The hysteresis of comparative outputs can be set to prevent the chattering of comparative outputs. For more details, refer to *Output Operation Timing in Run Mode* (found later in this section).

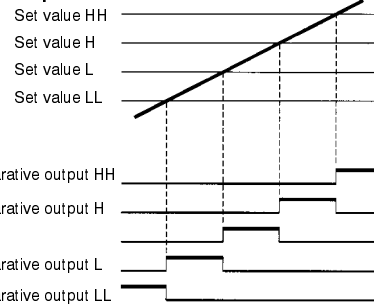
Output Pattern Selection *OUT*

The patterns of comparative output are selectable according to the level change. Select the pattern according to the application.

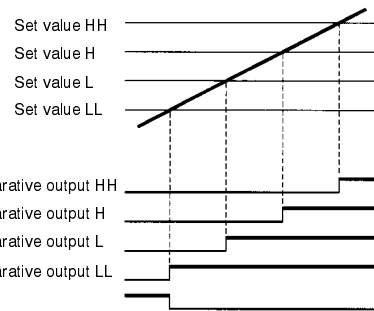
Standard Output



Zone Output



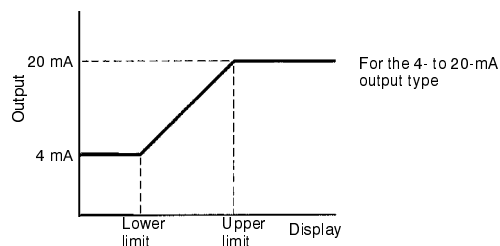
Level Output



Note: The following setting conditions must be satisfied, otherwise no zone output will turn ON correctly.
 $LL < L < H < HH$

Linear Output Range *LEL*

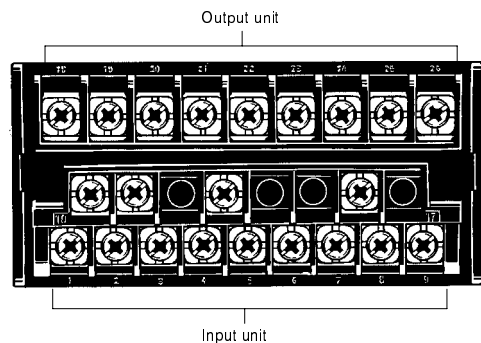
A linear output range can be set as required. A value corresponding to the maximum output value and that corresponding to the minimum output value can be set.



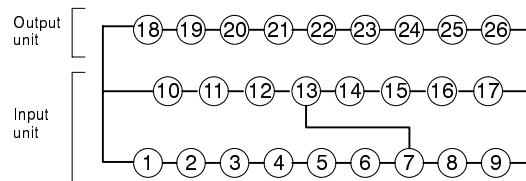
Remote/Local Selection *r-L*

Select remote programming when performing all settings through the host devices and select local programming when performing settings through key operation.

■ TERMINAL ARRANGEMENT

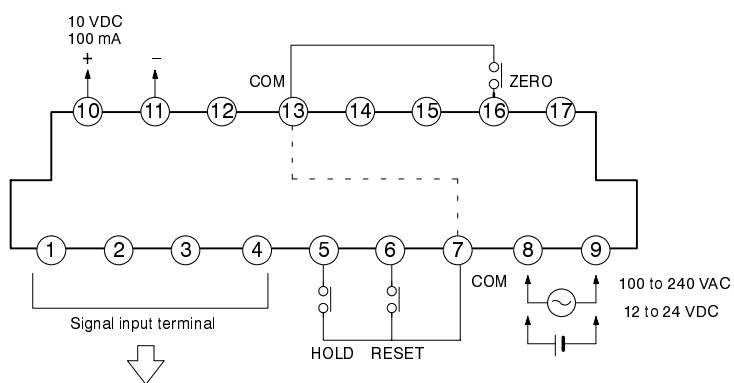


Terminal Numbers



Note: Terminals 7 to 13 are connected internally.

■ INPUT UNIT



Note: Terminals 7 to 13 are connected internally.

When inputting the external control signals through the open collector:

Transistor Inputs:

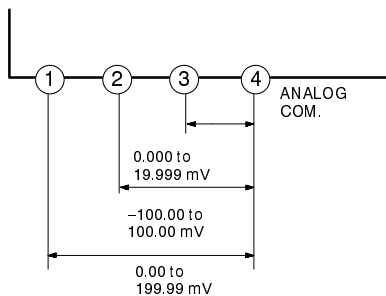
ON: Residual voltage must be 3 V max.

OFF: Leakage current must be 1.5 mA max.

The switching capacity must be 20 mA or greater.

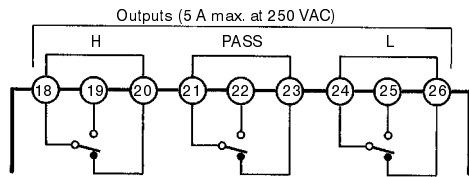
When the external signal input is short-circuited, a voltage of approximately 5 V will be applied to between the terminals 5 to 7 and the COM terminal, and a current of approximately 18 mA (nominal value) will flow.

LC: Load Cell Input

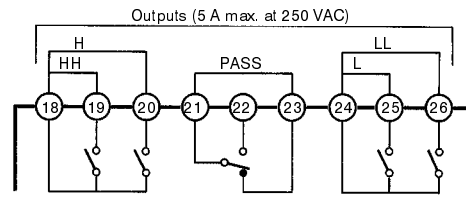


■ OUTPUT BOARDS

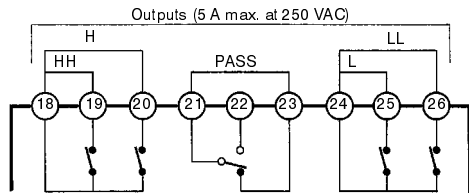
K31-C1: Relay (3 Outputs)



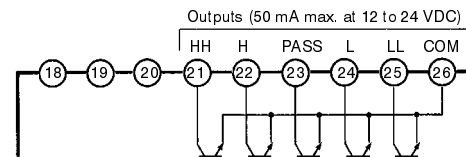
K31-C2: Relay (5 Outputs)



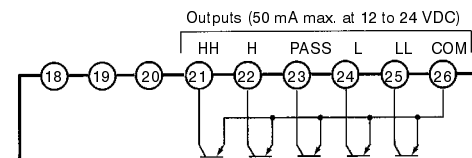
K31-C5: Relay (5 Outputs)



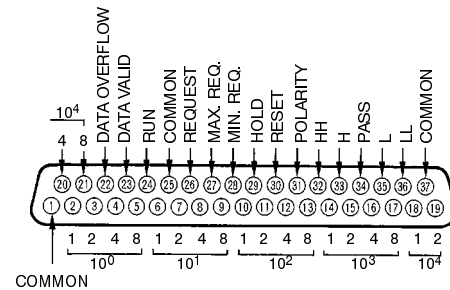
K31-T1: Transistor (NPN Open Collector)



K31-T2: Transistor (PNP Open Collector)



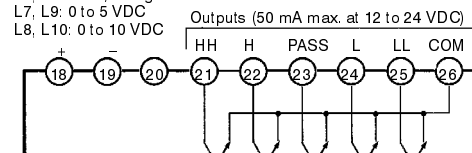
K31-B2, -B4: BCD (NPN Open Collector) (Terminals 32 to 36 are provided only on K31-B4.)



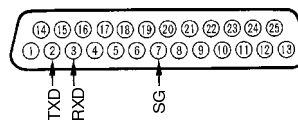
K31-L1, -L2, -L3, -L4, -L5, -L6, -L7, -L8, -L9, -L10: Linear

(Terminals 21 to 26 are provided only on K31-L4, -L5, -L6, -L9, -L10.)

L1, L4: 4 to 20 mA
L2, L5: 1 to 5 V
L3, L6: 1 mV/10 digit
L7, L9: 0 to 5 VDC
L8, L10: 0 to 10 VDC

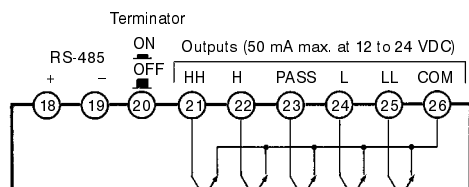


K31-FLK1: RS-232C



K31-FLK2, -FLK5: RS-485

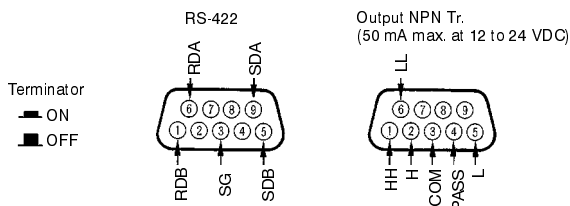
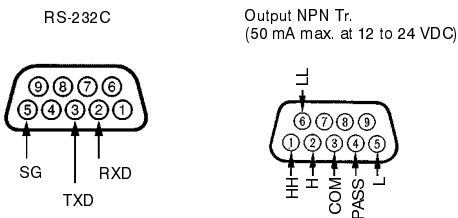
(Terminals 21 to 26 are provided only on K31-FLK5.)



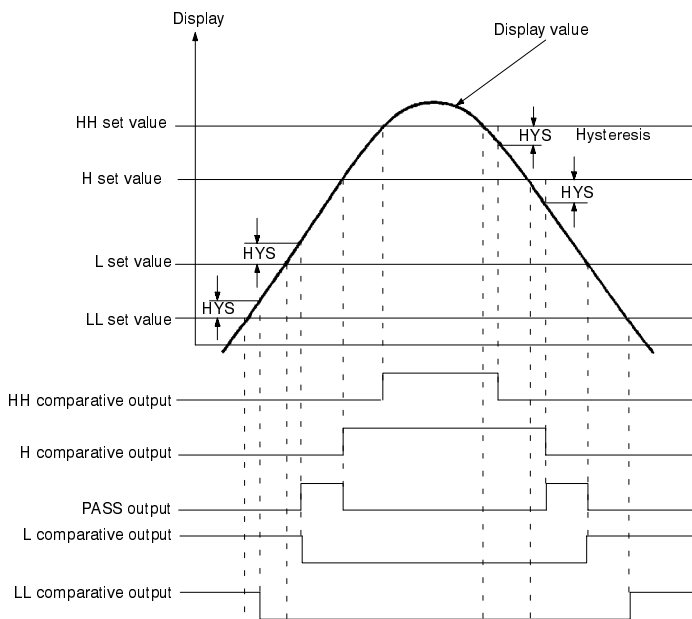
- D-sub 37P Connectors for BCD output (order separately)
Plug: XM2A-3701
Hood: XM2S-3711
- D-sub 25P connectors for RS-232C output (K31-FLK1) (order separately)
Plug: XM2A-2501
Hood: XM2S-2511
- D-sub 9P connectors for RS-422 output (K31-FLK3 and K31-FLK6) (order separately)
Plug: XM2A-0901
Hood: XM2S-0911
- D-sub 9P connectors for RS-232C output (K31-FLK4) (order separately)
Plug: XM2D-0901
Hood: XM2D-0911

K31-FLK3, -FLK6: RS-422

(The right-hand side connector is provided only on K31-FLK6.)

**K31-FLK4: RS-232C + Transistor (NPN Open Collector)****■ OUTPUT OPERATION TIMING IN RUN MODE (RELAY OR TRANSISTOR OUTPUTS)**

The following timing chart is for a 5-comparative output board when the standard output pattern is selected.

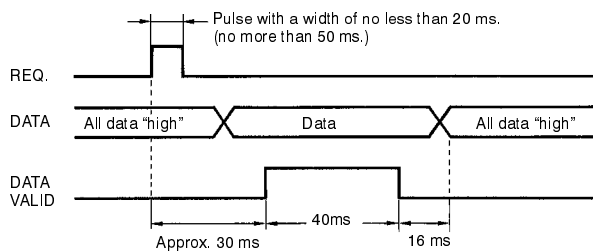


Note: The hysteresis value set in setting mode will be applied to all set values.

BCD OUTPUT TIMING CHART

A request signal from an external device (such as a Programmable Controller) is required to read BCD data.

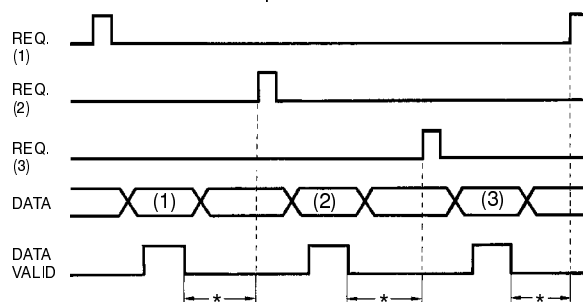
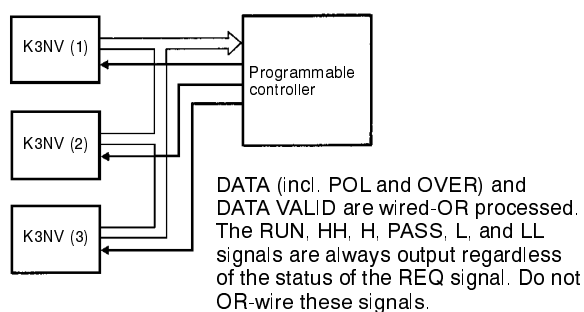
Single Sampling Data Output



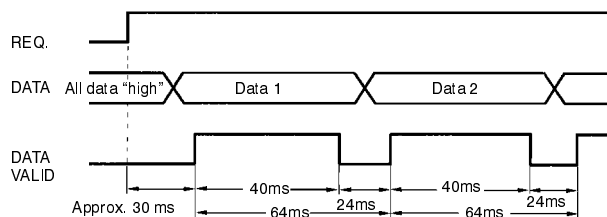
Approximately 30 ms after the REQ signal rises, a sample is taken and the DATA VALID signal is output. Read the data when the DATA VALID signal is ON.

The DATA VALID signal will turn OFF in 40 ms, and then in 16 ms, the data will go OFF.

Models with a BCD output have an open collector output configuration so that wired-OR connection is possible.



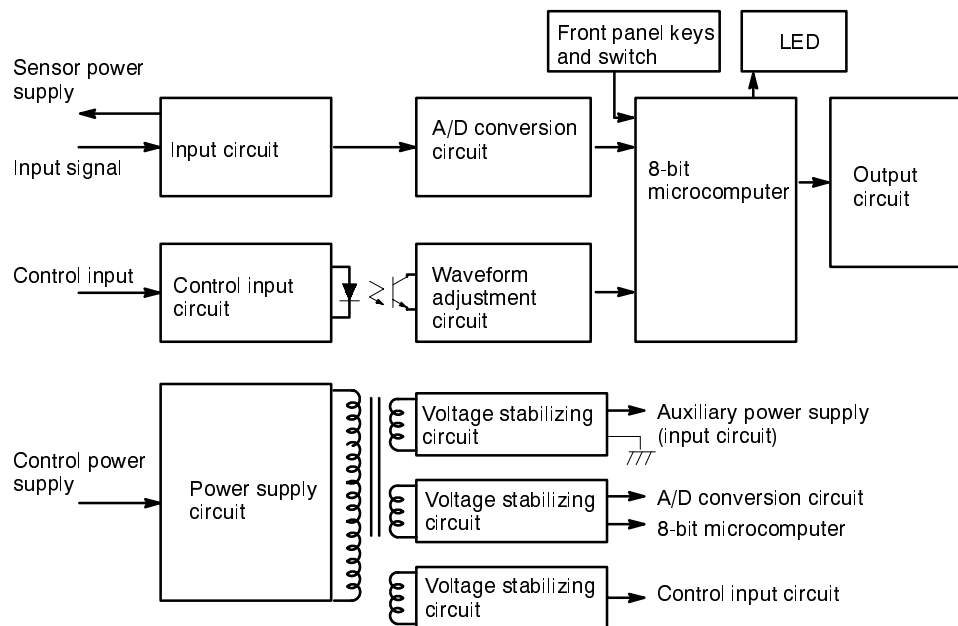
Continuous Data Output



The K3NV outputs each measurement at an interval of 64 ms when a REQ signal is ON continuously.

If the HOLD signal is ON at the moment the DATA output is switched from data 1 to data 2 or vice versa, the output BCD data will be either data 1 or data 2 according to the timing of the HOLD signal. However, output data will never be low.

■ BLOCK DIAGRAM

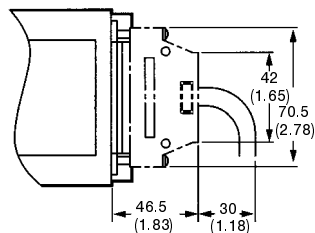
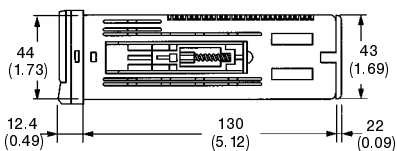
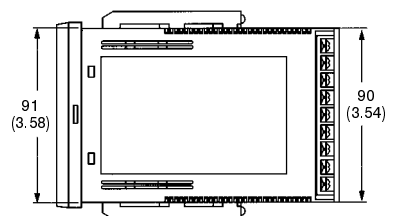
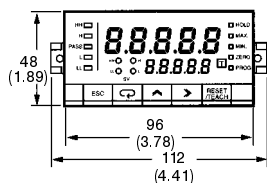
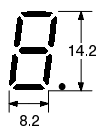


Dimensions

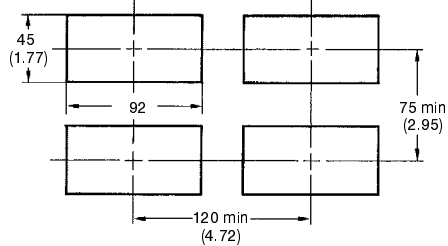
Unit: mm (inch)

■ K3NV

PV Display

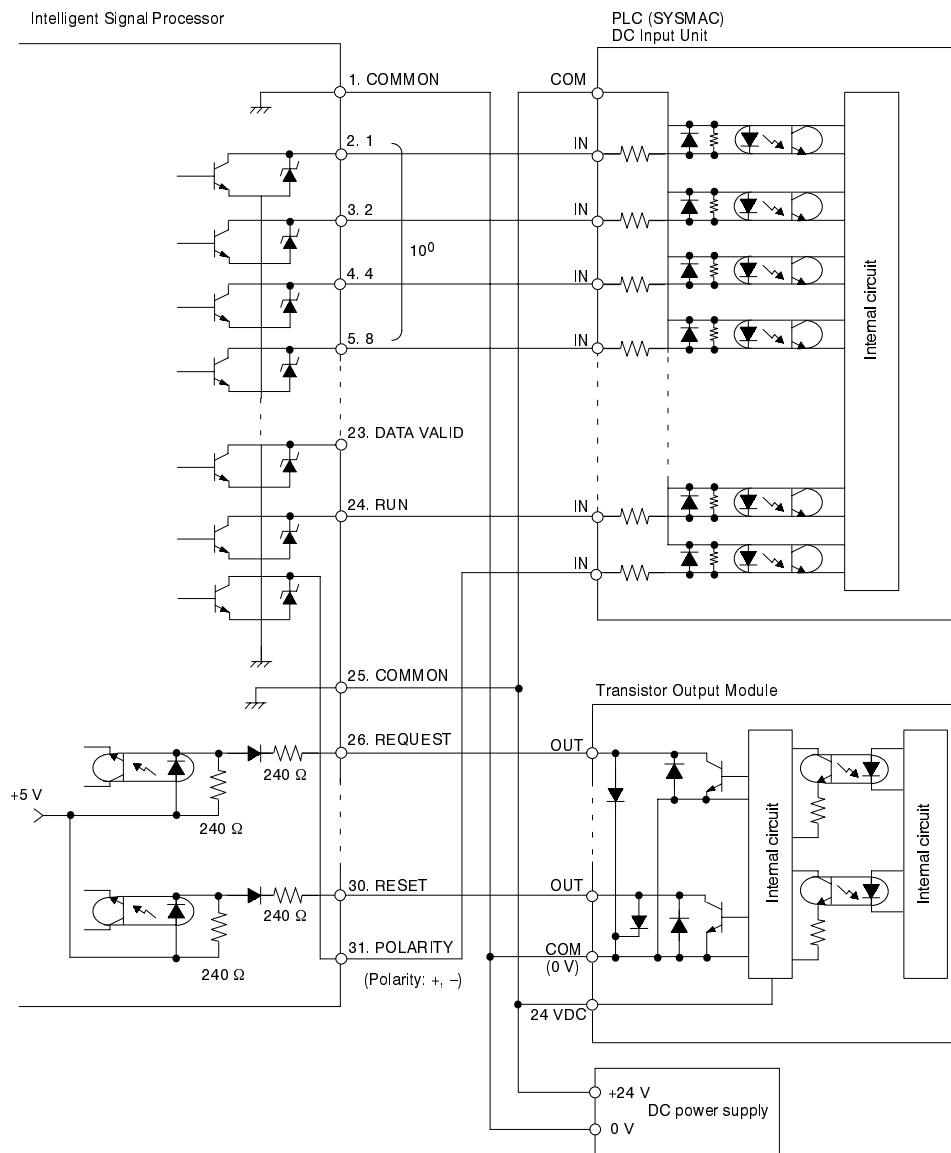


Panel Cutouts



Installation

■ EXAMPLE OF CONNECTION TO PROGRAMMABLE CONTROLLER



Precautions

■ AVOID ELECTRIC SHOCK

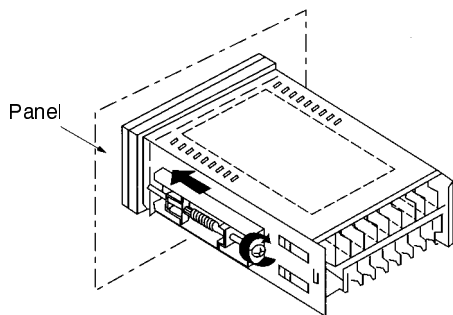
- Do not touch any terminals.
- Do not disassemble the product or touch the internal components of the product.
- Be sure that the power supply voltage is within the rated range.
- Do not use the Intelligent Signal Processor in locations with flammable gas or combustible substances.
- Be sure to wire the terminals correctly by checking the terminal names.
- Be sure that the terminal screws are tightened securely when wiring.

■ OPERATION

- A Processor model with a relay contact or transistor output board may not output any alarm signal normally if the model has an error. It is recommended that an independent alarm device be connected to the model.
- The parameters are factory-set so that the Processor will operate normally. The settings of the parameters may be changed according to the application.

■ MOUNTING

Recommended panel thickness is 1 to 3.2 mm.



- Attach the mounting bracket on the left and right sides of the Intelligent Signal Processor (as shown in the illustration above). Gradually tighten each screw evenly, balancing the tightening force until the ratchet starts to slip.
- Mount the Processor horizontally.
- Never use the Processor in locations where corrosive gas (particularly sulfur or ammonia gas) is generated.
- Avoid use of the Processor in a location subject to severe shock or vibration, excessive dust, or excessive moisture.
- Select an indoor mounting location where the Intelligent Signal Processor is at the rated temperature and humidity and free from direct sunlight.
- Separate the Processor from machines generating high-frequency noise, such as high-frequency welding machines and high-frequency sewing machines.

■ UNIT LABEL (ATTACHED)

No product is shipped with the unit label attached. Select a unit label from the sheet provided and attach it to the Processor.

\bar{A}	\bar{A}	\bar{mA}	\bar{mA}	\bar{V}
\bar{V}	\bar{mV}	\bar{mV}	\bar{W}	\bar{KW}
\bar{VA}	\bar{KVA}	\bar{var}	\bar{Kvar}	$\bar{\Omega}$
$^{\circ}\bar{C}$	$^{\circ}\bar{F}$	\bar{K}	\bar{Hz}	\bar{rpm}
\bar{m}	\bar{mm}	\bar{cm}	$\bar{\mu m}$	\bar{Km}
\bar{l}	\bar{Kl}	\bar{t}	\bar{TON}	$\bar{l x}$
\bar{m}^3	\bar{cm}^3	\bar{mm}^3	\bar{Kg}	\bar{g}
\bar{mg}	$\bar{Kg/m}^3$	$\bar{g/cm}^3$	\bar{m}^3/Kg	$\bar{m/s}^2$
\bar{G}	\bar{N}	\bar{mmHg}	$\bar{mmH_2O}$	$\bar{Kg/cm}^2$
$\bar{Kg/mm}^2$	\bar{J}	\bar{KJ}	$\bar{Kg\cdot cm}$	$\bar{gf\cdot cm}$
\bar{PS}	\bar{hp}	\bar{cal}	\bar{Kcal}	$\bar{Kg/h}$
$\bar{t/h}$	$\bar{Kg/s}$	\bar{m}^3/min	\bar{m}^3/h	\bar{m}^3/s
$\bar{l/s}$	$\bar{l/min}$	$\bar{l/h}$	$\bar{m/min}$	$\bar{mm/s}$
$\bar{m/s}$	$\bar{\%}$	\bar{dB}	$\bar{\phi\cdot mm}$	\bar{SCCM}
\bar{sec}	\bar{ms}	\bar{min}	\bar{counts}	$\bar{\times 10}$
$\bar{\times 100}$	$\bar{\times 1000}$	\bar{pH}	\bar{ppm}	\bar{pcs}
\bar{deg}	\bar{cP}	\bar{cSt}	$\bar{K\Omega}$	$\bar{M\Omega}$
\bar{KHZ}	\bar{rps}			
\bar{kV}	\bar{s}	$\bar{m'}$	$\bar{cm'}$	\bar{rad}
\bar{S}	\bar{S}	\bar{L}	\bar{kL}	$\bar{L/s}$
$\bar{L/min}$	$\bar{L/h}$	\bar{kN}	\bar{mN}	\bar{Pa}
\bar{kPa}	\bar{mPa}	$\bar{N\cdot m}$	$\bar{kN\cdot m}$	$\bar{mN\cdot m}$
$\bar{kg\cdot m'}$	\bar{lx}	\bar{cPs}	$\bar{^{\circ}}$	\bar{rph}
$\bar{r/s}$	$\bar{r/min}$	$\bar{r/h}$	$\bar{min^{-1}}$	$\bar{h^{-1}}$
				$\bar{h\cdot min\cdot s}$
$\bar{min\cdot s\cdot 10s}$			OMRON	

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