

Compact, Economical,  
Plastic-body Limit Switch  
Featuring Direct Opening Action  
Contacts

- Employs direct opening action mechanism that forcibly opens contacts, and assures accurate switching
- Two sets of contacts: one (NC) for safety circuit and the other (NO) for control circuit
- Enclosure ratings: IP65 (EN 60529), NEMA 3, 4, 6P and 13
- Conforms to EN50047 with the Forms A, B, C, A to D, and E
- Four-position turret head
- Approved Standards



CE

**Snap-action models**

Agency	Standard	File No.
TÜV Rheinland	EN60947-5-1	R9451193
UL (see note 2)	UL508 CSA C22.2 No.14	E76675
BIA	GS-ET-15, EN60947-5-1	1-conduit: 9509915 2-conduit: 9509913
SUVA	SUVA	Approval pending

**Slow-action models (positive opening mechanism)**

Agency	Standard	File No.
TÜV Rheinland	EN60947-5-1	R9451193
UL	UL508 CSA C22.2 No.14	E76675
BIA (see note 1)	GS-ET-15, EN60947-5-1	1-conduit: 9407070
SUVA (see note 1)	SUVA	1-conduit: 5696

- Note:
1. Except for adjustable roller lever models.
  2. CSA C22.2 No. 14 compliance was verified and approved by UL (marked with ).

# Ordering Information

## ■ STANDARD SWITCH

Actuator	Conduit Size (see note)	1NC/1NO (Snap-action)		1NC/1NO (Slow-action)		2NC (Slow-action)	
		Part Number	Positive Opening (see note)	Part Number	Positive Opening (see note)	Part Number	Positive Opening (see note)
Roller lever 	1-conduit	Pg13.5	D4D-1120N		D4D-1520N		D4D-1A20N
		G1/2	D4D-2120N		D4D-2520N		D4D-2A20N
		1/2-14NPT	D4D-3120N		D4D-3520N		D4D-3A20N
Adjustable roller lever 		Pg13.5	D4D-1121N		D4D-1521N		D4D-1A21N
		G1/2	D4D-2121N		D4D-2521N		D4D-2A21N
		1/2-14NPT	D4D-3121N		D4D-3521N		D4D-3A21N
Adjustable roller lever (with rubber roller lever) 		Pg13.5	D4D-1127N		D4D-1527N		D4D-1A27N
		G1/2	D4D-2127N		D4D-2527N		D4D-2A27N
		1/2-14NPT	D4D-3127N		D4D-3527N		D4D-3A27N
Plunger 		Pg13.5	D4D-1131N		D4D-1531N		D4D-1A31N
		G1/2	D4D-2131N		D4D-2531N		D4D-2A31N
		1/2-14NPT	D4D-3131N		D4D-3531N		D4D-3A31N
Roller plunger 		Pg13.5	D4D-1132N		D4D-1532N		D4D-1A32N
		G1/2	D4D-2132N		D4D-2532N		D4D-2A32N
		1/2-14NPT	D4D-3132N		D4D-3532N		D4D-3A32N
One-way roller arm lever (horizontal) 		Pg13.5	D4D-1162N		D4D-1562N		D4D-1A62N
		G1/2	D4D-2162N		D4D-2562N		D4D-2A62N
		1/2-14NPT	D4D-3162N		D4D-3562N		D4D-3A62N
One-way roller arm lever (vertical) 		Pg13.5	D4D-1172N		D4D-1572N		D4D-1A72N
		G1/2	D4D-2172N		D4D-2572N		D4D-2A72N
		1/2-14NPT	D4D-3172N		D4D-3572N		D4D-3A72N
Cat whisker 	1/2-14NPT	D4D-3180N		—		D4D-3A80N	
Plastic rod 	1/2-14NPT	D4D-3187N		—		D4D-3A87N	

Note: The switches are marked with "→" indicating approval by TÜV Rheinland for the positive opening mechanism.

## ■ MODEL NUMBER LEGEND

D4D - 

1	2	3	N

### 1. Conduit

- 1: PG13.5
- 2: G1/2
- 3: 1/2-14NPT

### 2. Built-in Switch

- 1: DPDB-1NC/1NO (Snap-action)
- 5: DPDB-1NC/1NO (Slow-action)
- A: DPDB-2NC (Slow-action)

### 3. Actuator

- 20: Roller lever (standard)
- 21: Adjustable roller lever
- 27: Adjustable roller lever (with 50 dia. rubber roller)
- 31: Top plunger
- 32: Top roller lever
- 62: One-way roller arm lever (horizontal)
- 72: One-way roller arm lever (vertical)
- 80: Cat whisker
- 87: Plastic rod

## Specifications

### ■ RATINGS

IEC947-5-1 and EN60947-5-1  
 AC-15 2A/400V (TÜV File No. R9451193 and R9451184)  
 UL (UL508/CSA C22.2 No.14)

#### NEMA A600 (Slow-action)

Rated Voltage	Current			Switching Power	
	Continuous	Make	Break	Make	Break
120 VAC	10 A	60 A	6 A	7,200 VA	720 VA
240 VAC		30 A	3 A		
480 VAC		15 A	1.2 A		
600 VAC		12 A	1.2 A		

#### NEMA B600 (Snap-action)

Rated Voltage	Current			Switching Power	
	Continuous	Make	Break	Make	Break
120 VAC	5 A	30 A	3 A	3,600 VA	360 VA
240 VAC		15 A	1.5 A		
480 VAC		7.5 A	0.75 A		
600 VAC		6 A	0.6 A		

#### General

Rated Voltage	Non-inductive Load				Inductive Load			
	Resistive Load		Lamp Load		Inductive Load		Motor Load	
	NC	NO	NC	NO	NC	NO	NC	NO
125 VAC	10 A		3 A	1.5A	10 A		5 A	2.5A
250 VAC	10 A		2 A	1 A	10 A		3 A	1.5A
380 VAC	10 A		1.5A	0.8A	3 A		1.5A	0.8A
30 VDC	6 A		4 A	3 A	6 A		4 A	
125 VDC	0.8A		0.2A	0.2A	0.8A		0.2A	
250 VDC	0.4A		0.1A	0.1A	0.4A		0.1A	

- Note:
1. Resistive load has a power factor of  $\cos\phi = 1$ .
  2. Inductive load has a power factor of 0.4 min. (AC) and a time constant of 7 ms max. (DC).
  3. Lamp load has an inrush current of 10 times the steady-state current.
  4. Motor load has an inrush current of 6 times the steady-state current.

## ■ CHARACTERISTICS

Operating speed		1 mm/s to 50 cm/s (with D4D-1120N)
Operating frequency	Mechanical	120 operations/min
	Electrical	30 operations/min
Rated frequency		50/60 Hz
Insulation resistance		100 MΩ min. (at 500 VDC) between terminals of same polarity, and between each terminal and non-current-carrying metal part
Contact resistance		25 Ω max. (initial value)
Dielectric strength	Snap-action	1,000 VAC min. between terminals of same polarity 2,500 VAC min. between current-carrying metal part and ground, and between each terminal and non-current-carrying metal part
	Slow-action	Impulse dielectric strength ( $U_{imp}$ ) 4 kV between terminals of same polarity, between terminals of different polarity, between current-carrying metal part and ground, and between each terminal and non-current-carrying metal part
Rated insulation voltage ( $U_i$ )		400 V (EN60947-5-1)
Switching overvoltage		1,500 V max. (EN60947-5-1)
Pollution degree (operating environment)		3 (EN60947-5-1)
Short-circuit protective device (SCPD)		10 A, fuse type gl or gG (IEC269)
Conditional short-circuit current		100 A (EN60947-5-1)
Conventional enclosed thermal current ( $I_{the}$ )		10 A (EN60947-5-1)
Protection against electric shock		Class II (double insulation)
Vibration resistance	Malfunction	10 to 500 Hz, 1.5-mm double amplitude
Shock resistance	Destruction	1,000 m/s <sup>2</sup> min. (approx. 100G min.)
	Malfunction	300 m/s <sup>2</sup> min. (approx. 30G min.)
Life expectancy	Snap-action	Mechanical: 15,000,000 operations min. Electrical: See "Engineering Data".
	Slow-action	Mechanical: 15,000,000 operations min. Electrical: 150,000 operations min.
Contact gap	Snap-action	2 x 0.5 mm min.
	Slow-action	2 x 2 mm min.
Bounce time	Snap-action	3 ms max.
	Slow-action	same as the operating speed
Ambient temperature	Operating	-30° to 70°C (-22° to 158°F) with no icing
Ambient humidity	Operating	95% max.
Enclosure ratings	NEMA	3, 4, 6P, and 13
	EN	IP65
Weight		Approx. 70 g (2.47 oz) (for D4D-1120N)

## ■ APPROVED STANDARDS

### Snap-action

UL508

CSA C22.2 No.14

EN 60947-1 Chap. 1 (File No. R9451193)

### Slow-action

UL508

CSA C22.2 No.14

EN 60947-5-1 Chap. 1, 3 (File No. R9451184) →

SUVA

BIA

## ■ OPERATING CHARACTERISTICS

### Snap-action (DPDB-1NC/1NO), Slow-action (DPDB-1NC/1NO)

Part Number	D4D-□120N, D4D-□A20N	D4D-□121N, D4D-□A21N (see note 1)	D4D-□127N, D4D-□A27N (see note 2)
OF max.	4.9 N (1.10 lbf)	4.2 N (0.94 lbf)	4.2 N (0.94 lbf)
RF min.	0.5 N (0.11 lbf)	0.4 N (0.09 lbf)	0.4 N (0.09 lbf)
PT max.	18° to 27°		
OT min.	40°		
MD max. (see note 3)	14°		
OP	---		
TT (see note 4)	70°		
POT min. (see note 5)	50°		
POF min. (see note 5)	19.6 N (4.41 lbf)		

Part Number	D4D-□131N, D4D-□A31N	D4D-□132N, D4D-□A32N	D4D-□162N, D4D-□A62N
OF max.	6.4 N (1.43 lbf)		3.9 N (0.88 lbf)
RF min.	1.5 N (0.34 lbf)		0.8 N (0.18 lbf)
PT max.	2 mm (0.08 inch)		4 mm (0.16 inch)
OT min.	4 mm (0.16 inch)		5 mm (0.20 inch)
MD max. (see note 3)	0.8 mm (.03 inch)	1 mm (0.04 inch)	1.5 mm (0.06 inch)
OP	18±0.5 mm (0.71±0.02 inch)	28.2±0.5 mm (1.11±0.02 inch)	37±0.8 mm (1.46±0.03 inch)
TT (see note 4)	6 mm (0.24 inch)		9 mm (0.35 inch)
POT min. (see note 5)	3.2 mm (0.13 inch)		5.8 mm (0.23 inch)
POF min. (see note 5)	19.6 N (4.41 lbf)		

Part Number	D4D-□172N, D4D-□A72N	D4D-□180N, D4D-□A80N	D4D-□187N, D4D-□A87N
OF max.	4.4 N (0.99 lbf)	1.47 N (150 gf)	
RF min.	0.9 N (0.20 lbf)	---	
PT max.	4 mm (0.16 inch)	15°	
OT min.	5 mm (0.20 inch)	---	---
MD max. (see note 3)	1.5 mm (0.06 inch)	---	
OP	27±0.8 mm (1.06±0.03 inch)	---	
TT (see note 4)	9 mm (0.35 inch)	---	---
POT min. (see note 5)	5 mm (0.20 inch)	---	
POF min. (see note 5)	19.6 N (4.41 lbf)	---	---

- Note:
1. The operating characteristics of these switches were measured with the roller lever set at 30 mm (1.18 inch).
  2. The operating characteristics of these switches were measured with the roller lever set at 31 mm (1.22 inch).
  3. Only for snap-action models.
  4. Nominal value.
  5. Only for slow-action models.

**Slow-action (DPDB-2NC)**

Part number	D4D-□520N	D4D-□521N (see note 1)	D4D-□527N (see note 2)	D4D-□531N	D4D-□532N	D4D-□562N	D4D-□572N
OF max.	4.9 N (1.10 lbf)	4.2 N (0.94 lbf)	4.2 N (0.94 lbf)	6.4 N (1.44 lbf)		3.9 N (0.88 lbf)	4.4 N (0.99 lbf)
RF min.	0.5 N (0.11 lbf)	0.4 N (0.09 lbf)	0.4 N (0.09 lbf)	1.5 N (0.34 lbf)		0.8 N (0.18 lbf)	0.9 N (0.20 lbf)
PT max.	18° to 27°			2 mm (0.08 inch)		4 mm (0.16 inch)	
PT (2nd)	44°			2.9 mm (0.11 inch)		5.2 mm	4.3 (0.17 inch) mm
OT min.	40°			4 mm (0.16 inch)		5 mm (0.20 inch)	
OP	---			18±0.5 mm (0.71±0.02 inch)	28.2±0.5 mm (1.11±0.02 inch)	37±0.8 mm (1.46±0.03 inch)	27±0.8 mm (1.06±0.03 inch)
TT	70°			6 mm (0.24 inch)		9 mm (0.35 inch)	
POT min.	50°			3.2 mm (0.13 inch)		5.8 mm (0.23 inch)	4.8 mm (0.19 inch)
POF min.	19.6 N (4.41 lbf)			19.6 N (4.41 lbf)			

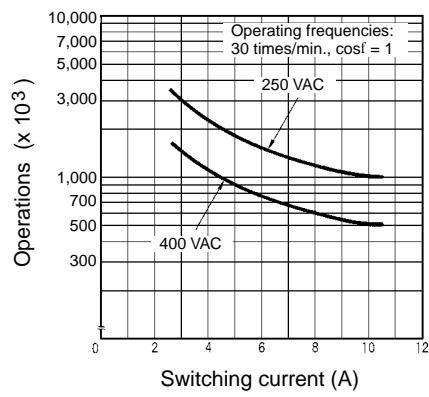
Note: 1. The operating characteristics of these switches were measured with the roller lever set at 30 mm (1.18 inch).

2. The operating characteristics of these switches were measured with the roller lever set at 31 mm (1.22 inch).

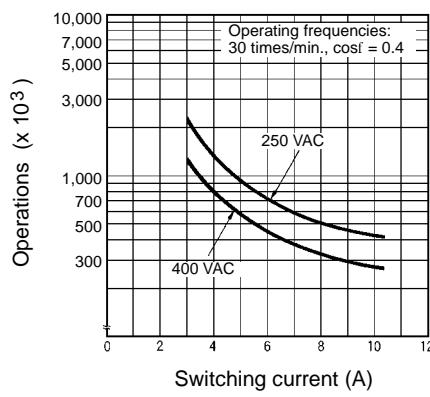
## Engineering Data

### ■ ELECTRICAL LIFE EXPECTANCY (1NC/1NO CONTACT, SNAP-ACTION)

(cos $\phi$  = 1)



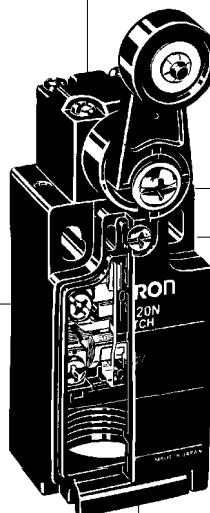
(cos $\phi$  = 0.4)



## Nomenclature

### Head

With roller lever switches, the direction of the switch head can be varied to any of the four directions by loosening the roller lever switch screws at the four corners of the head.



### Safety-oriented Lever Setting

Grooves which engage the lever every 90° are cut in the operation indicator disk to prevent the lever from slipping against the rotary shaft.

### Built-in Switch

Wide switch variations.  
Snap-action: 1NC/1NO  
Slow-action: 1NC/1NO  
2NC

### Cover

Easy to open and wire. (One mounting screw and opposite side is for hinge mounting.)

### Contact Material

Ag alloy

### Conduit Opening

Available in three different types of conduit threads:  
PG 13.5: European standard  
G 1/2: Japanese standard  
1/2-14NPT: U.S. standard

### Conduit Cap

Can be used as a simple connector under good environmental conditions.

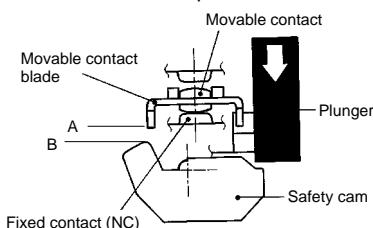
## Operation

### ■ DIRECT OPENING ACTION

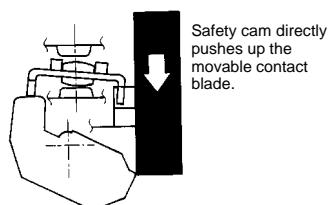
#### NO/NC Contact (Snap-action)

If metal deposition between mating contacts occurs on the NC contact side, they can be pulled apart by the shearing force and tensile force generated when part B of the safety cam or plunger engages part A of the movable contact blade. When the safety cam or plunger is moved in the direction of the black arrow, the limit switch releases.

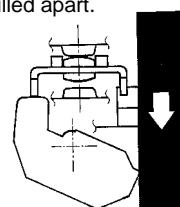
- When metal deposition occurs.



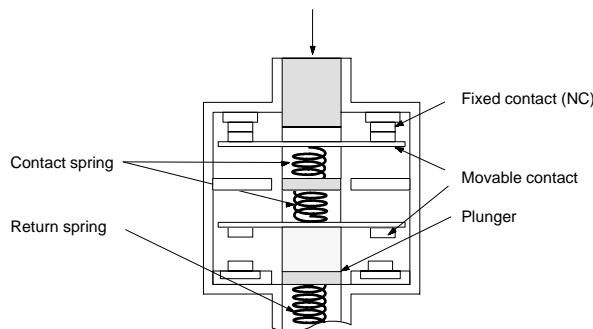
- When contacts are being pulled apart.



- When contacts are completely pulled apart.



## ■ DPDT-1NC/1NO CONTACT (SLOW-ACTION)

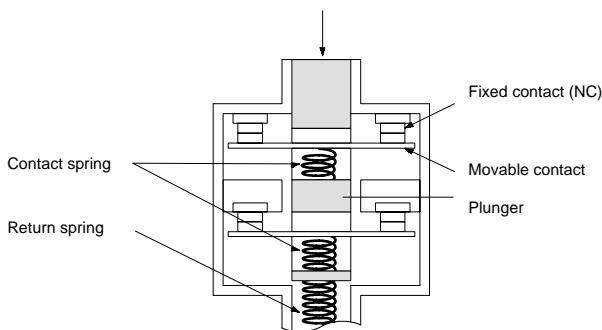


Conforms to IEC 947-5-1 Chapter 3

When metal deposition occurs, the contacts are separated from each other by the plunger being pushed in.



## ■ DPDT-2NC CONTACT (SLOW-ACTION)



Conforms to IEC 947-5-1 Chapter 3

When metal deposition occurs, the contacts are separated from each other by the plunger being pushed in.



## ■ CONTACT FORM (EN50013)

Part number	Contact	Diagrams (see note)
D4D-□1□N	 13 — 14 11 — 12	0 (1.4 mm) (7 mm)  11 to 12 13 to 14
D4D-□5□N	 11 — 12 23 — 24	0 (1.4 mm) (7 mm)  11 to 12 23 to 24
D4D-□A□N	 11 — 12 21 — 22	0 (1.4 mm) (7 mm)  11 to 12 21 to 22

Note: Contact operation

Closed

Open

# Dimensions

Unit: mm (inch)

Note: 1. Unless otherwise specified, a tolerance of +0.4 mm applies to all dimensions.

2. When placing your order, specify the conduit type by adding a code from the list below to the blank box of the following model numbers as shown below.

1:PF 13.5

2:G 1/2

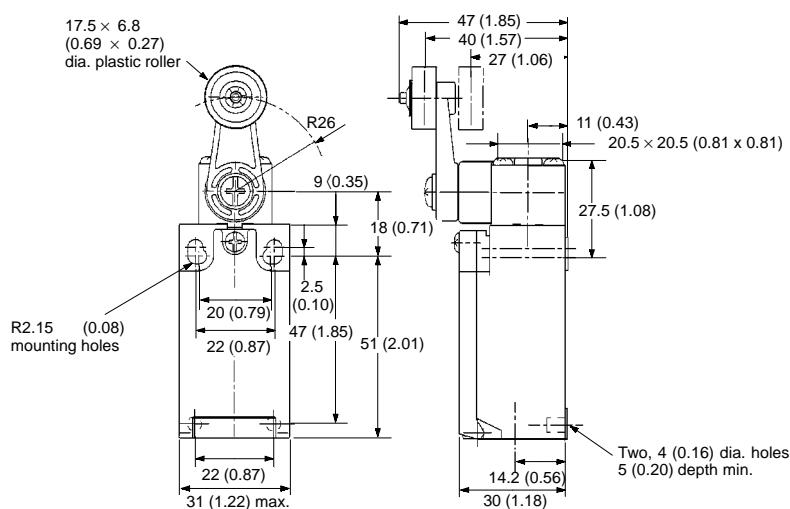
3:1/2-14NPT (1-conduit)

## ■ LIMIT SWITCHES

**D4D-□120N**

**D4D-□520N**

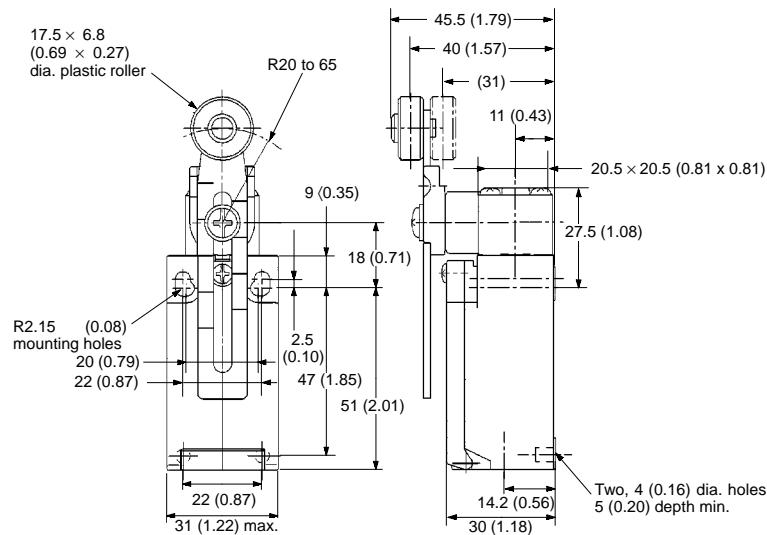
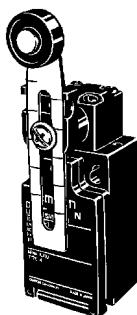
**D4D-□A20N**



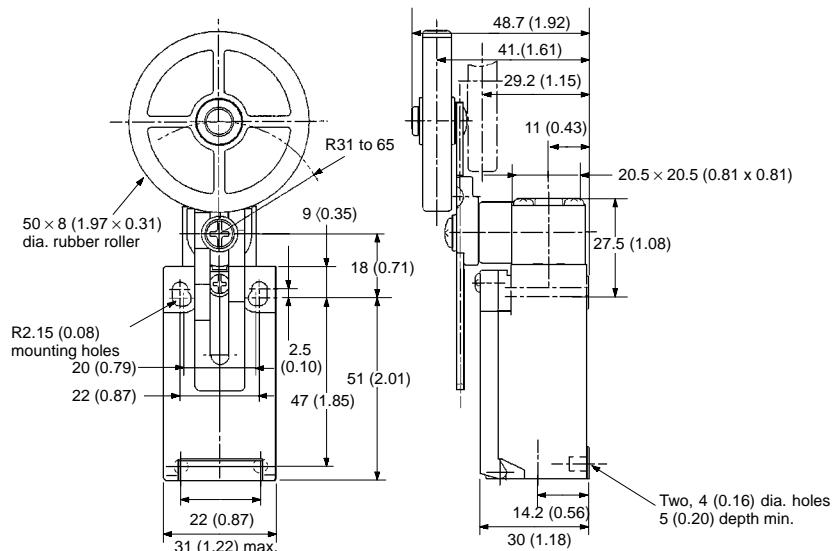
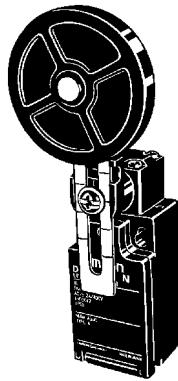
**D4D-□121N**

**D4D-□521N**

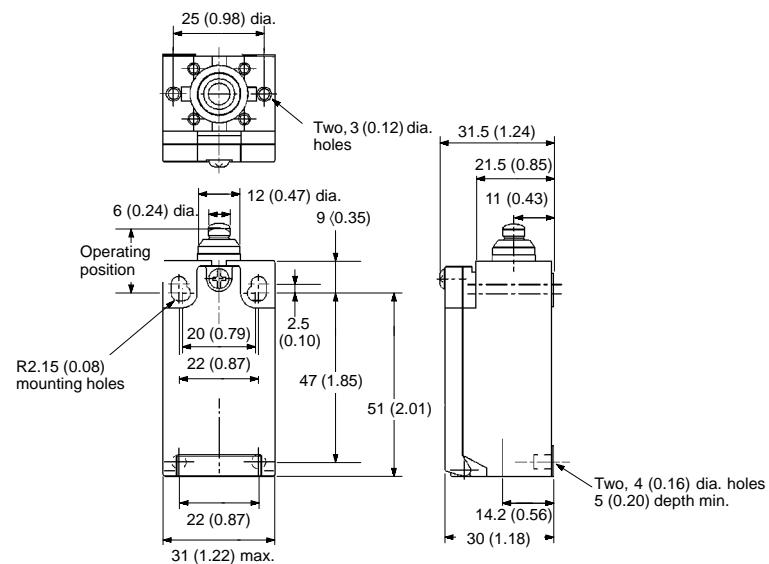
**D4D-□A21N**



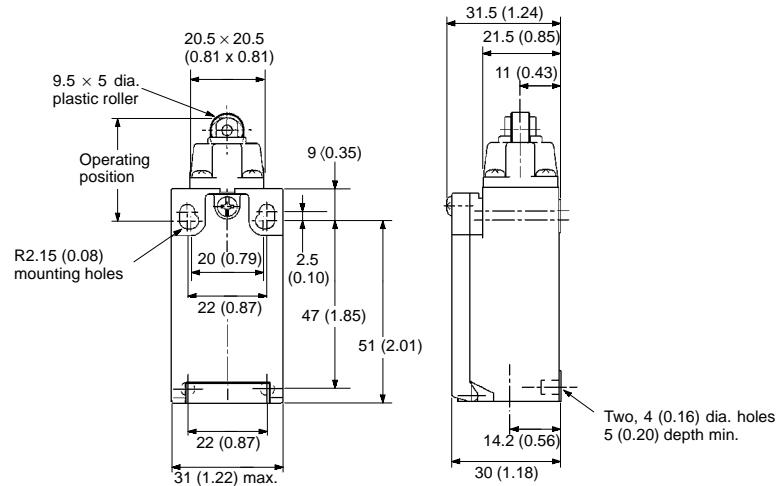
D4D-□127N  
D4D-□527N  
D4D-□A27N



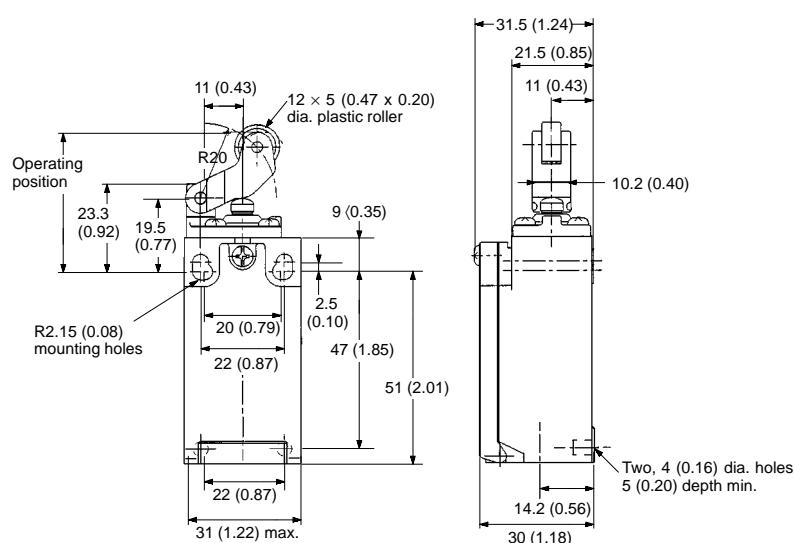
D4D-□131N  
D4D-□531N  
D4D-□A31N



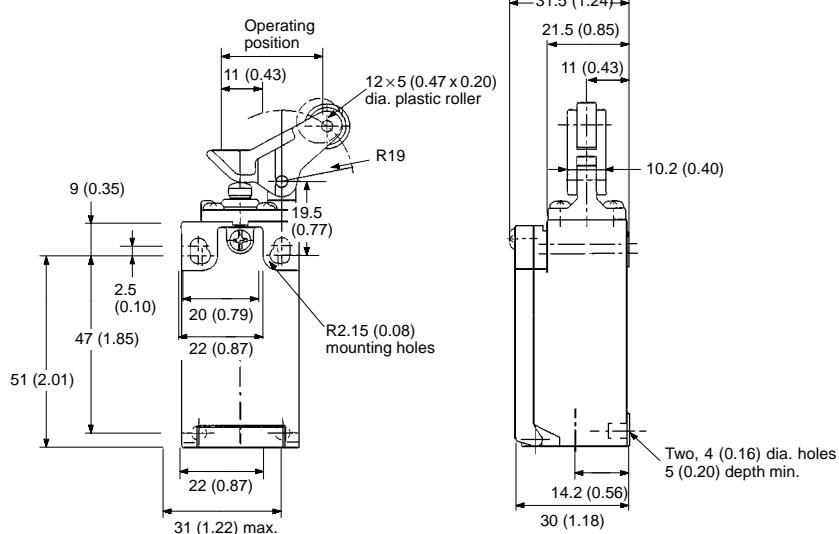
D4D-□132N  
D4D-□532N  
D4D-□A32N



**D4D-□162N**  
**D4D-□562N**  
**D4D-□A62N**



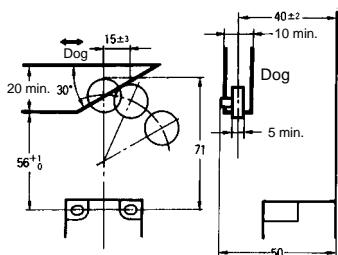
**D4D-□172N**  
**D4D-□572N**  
**D4D-□A72N**



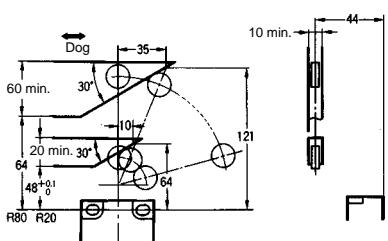
## ■ LEVERS

Refer to the following for the angles and positions of the watchdogs.

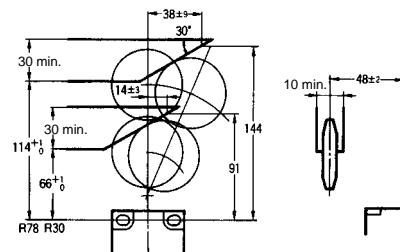
**Roller Lever**  
(D4D-□□20N)



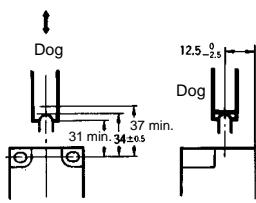
**Adjustable Roller Lever**  
(D4D-□□21N) (Reference Value)



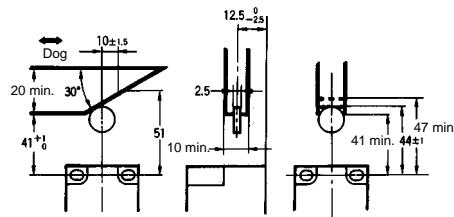
**(Rubber Roller Lever)**  
(D4D-□□27N) (Reference Value)



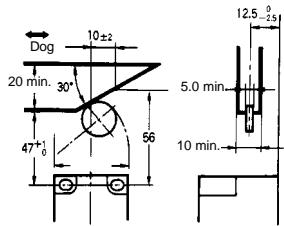
**Sealed Plunger**  
(D4D-□□31N)



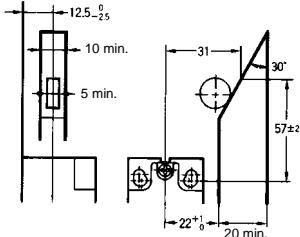
**Roller Plunger**  
(D4D-□□32N)



**One-way Roller Arm Lever  
(Horizontal)**  
(D4D-□□62N)



**One-way Roller Arm Lever  
(Vertical)**  
(D4D-□□72N)



# Precautions

## ■ WARNINGS AND CAUTIONS


**Caution**

Connect in series a specified short-circuit protection device to protect the switch from overcurrent. The switch will overheat if current is flowing over a long period, thus resulting in a fire.


**Caution**

Do not use metal connectors or metal pipes. Otherwise, damage to the conduit sections will occur.


**Caution**

The switch is designed for indoor use. If used outdoors, it will malfunction.

## ■ CORRECT USE

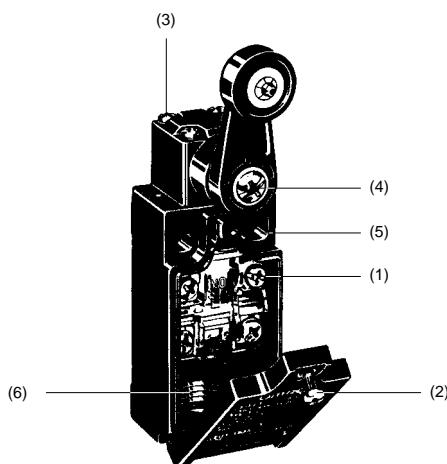
### Mounting Screw Tightening Torque

Refer to the following and tighten each screw of the D4D-□N properly, otherwise the D4D-□N may malfunction.

No.	Type	Torque
(1)	Terminal screw	0.4 to 0.6 N·m (4 to 6 kgf·cm)
(2)	Cover tightening screw	0.78 to 0.88 N·m (8 to 9 kgf·cm)
(3)	Head mounting screw	0.78 to 0.88 N·m (8 to 9 kgf·cm)
(4)	Lever tightening screw	1.57 to 1.77 N·m (16 to 18 kgf·cm)
(5) (see note 1)	Switch mounting screw (M4, M3.5)	0.49 to 0.69 N·m (5 to 7 kgf·cm) 0.98 to 1.18 N·m (10 to 12 kgf·cm)
(6) (see note 2)	Connector	1.4 to 1.8 N·m (14 to 18 kgf·cm) 1.8 to 2.2 N·m (18 to 22 kgf·cm)
(7)	Cap screw	1.3 to 1.7 N·m (13 to 17 kgf·cm)

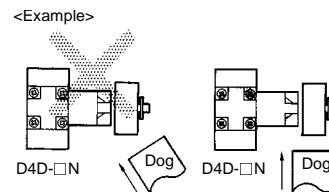
Note: 1. When mounting a plunger-type head to a panel, use a flat-head screw with a washer and tighten the flat-head screw to the specified torque.

2. This applies to the 1/2-14NPT connector.



## ■ OPERATION

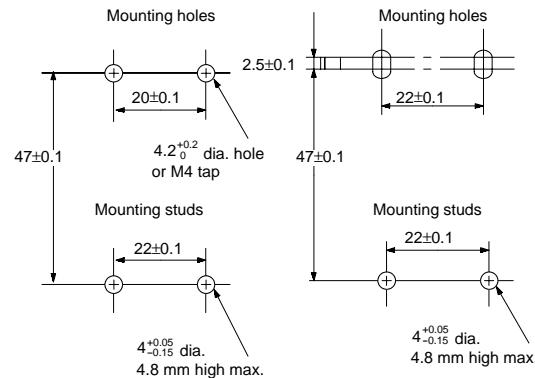
The angle, moving speed, and moving direction of a dog used with the D4D-□N must be in conformity with the specified angle, moving speed, and moving direction, otherwise the D4D-□N may malfunction.

**Example**


Do not use a 90° dog with the D4D-□N.

## ■ MOUNTING

### Mounting Holes/Studs



**■ FANUC**

The angle of the lever can be changed with 7.5-degree increments from 0 to 360 degrees.

To adjust the length of the variable roller lever, loosen the lever mounting screw.

To mount the lever to the opposite side of the D4D-N, loosen the lever mounting screw to disconnect the lever and mount the lever to the opposite side so that the lever will not touch the reset button or the casing.

**■ CHANGING THE ACTUATOR MOUNTING POSITION**

After changing the direction of the head, make sure that the head is mounted with the specified torque. Each head mounting screw must be tightened equally. Make sure that there is no foreign substance in the screw holes when tightening the head mounting screws.

**■ WIRING**

When wiring, do not connect the lead wire directly to the terminal, but use an insulation tube and crimp-type terminal. Tighten to a torque 0.4 to 0.6 N·m (4 to 6 kgf·cm). The lead wire must be between AWG20 and AWG14 (0.5 to 2.5 mm<sup>2</sup>).

Be careful not to touch the terminals while power is being supplied in order to avoid any electrical shock.

**■ CONDUIT**

Do not use any metal connector or conduit with the D4D-□N, otherwise the conduit hole of the D4D-□N may be damaged. To keep the D4D-□N meeting the requirements of IP65, protect the conduit hole side of the connector with sealing tape. Use a cable with a diameter suitable for the connector.

**NOTE: DIMENSIONS SHOWN ARE IN MILLIMETERS. To convert millimeters to inches divide by 25.4.**

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